# STANDARD FITTINGS MICROCAST

## **PLUS**

**STAINLESS STEEL AISI 316** 

**EASY TO ASSEMBLY** 





p. 297 / **1410MF** 



p. 298 / **1412MF** 



p. 298 / **1416MF** 



p. 298 / **1420-P3** 



p. 299 / **1425-P3** 



p. 299 / **1425** 



p. 299 / **1440** 



p. 300 / **1450** 



p. 300 / **1455** 



p. 300 / **1469** 



p. 301 / **1475** 



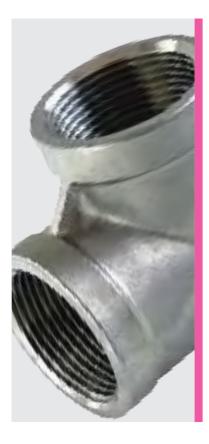
p. 301 / **1480** 



p. 301 / **1485** 



p. 302 / **1490** 





from -20°C to +200°C



16 Bar



Male threads taper BSPT R1/8" to R2" Female threads parallel BSPP from G1/8" to G2"



Stainless steel AISI 316 microcast

#### **FEATURES**

Pressure for intermediate temperatures may be determinated by interpolation method.

Temperatures indicated are related to the internal fluid flow. External piping loads, stress and moments over external walls are not taken in consideration.





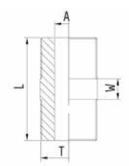
Products in compliance with the directive 2002/95/EC

#### RoHS2

Products in compliance with the directive 2011/65/EU

1410MF Nipple connector







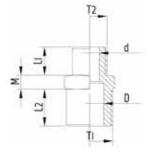
| CODE      | Т       | L    | Α    | W   | Н    |
|-----------|---------|------|------|-----|------|
| 1410MF18  | R1/8"   | 20,0 | 5,5  | 4,0 | 11,0 |
| 1410MF14  | R1/4"   | 25,0 | 9,0  | 4,0 | 15,0 |
| 1410MF38  | R3/8″   | 27,0 | 11,5 | 5,0 | 19,0 |
| 1410MF12  | R1/2"   | 34,0 | 15,0 | 5,0 | 23,0 |
| 1410MF34  | R3/4"   | 36,5 | 20,5 | 5,5 | 28,0 |
| 1410MF1   | R1"     | 42,0 | 26,0 | 6,0 | 34,0 |
| 1410MF114 | R1-1/4" | 47,5 | 34,5 | 6,5 | 44,0 |
| 1410MF112 | R1-1/2" | 47,5 | 40,0 | 6,5 | 50,0 |
| 1410MF2   | R2"     | 57,0 | 51,0 | 7,0 | 62,0 |



#### 1412MF

#### Reduced nipple connector





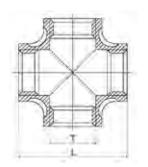


| CODE         | T1     | T2     | L1   | L2   | М   | d    | D    | Н    |
|--------------|--------|--------|------|------|-----|------|------|------|
| 1412MF1418   | R1/4"  | R1/8"  | 8,0  | 10,5 | 4,0 | 5,5  | 8,0  | 14,5 |
| 1412MF3818   | R3/8"  | R1/8"  | 8,0  | 11,0 | 5,0 | 5,5  | 11,5 | 18,0 |
| 1412MF3814   | R3/8"  | R1/4"  | 10,5 | 11,0 | 5,0 | 8,0  | 11,5 | 18,0 |
| 1412MF1214   | R1/2"  | R1/4"  | 10,5 | 14,5 | 5,0 | 8,0  | 15,0 | 22,0 |
| 1412MF1238   | R1/2"  | R3/8"  | 11,0 | 14,5 | 5,0 | 11,5 | 15,0 | 22,0 |
| 1412MF3438   | R3/4"  | R3/8"  | 11,0 | 15,5 | 5,5 | 11,5 | 20,5 | 28,0 |
| 1412MF3412   | R3/4"  | R1/2"  | 14,5 | 15,5 | 5,5 | 15,0 | 20,5 | 28,0 |
| 1412MF138    | 1"     | R3/8"  | 11,0 | 18,0 | 6,0 | 11,5 | 26,0 | 35,0 |
| 1412MF112    | 1"     | R1/2"  | 14,5 | 18,0 | 6,0 | 15,0 | 26,0 | 35,0 |
| 1412MF134    | 1"     | R3/4"  | 15,5 | 18,0 | 6,0 | 20,5 | 26,0 | 35,0 |
| 1412MF11434  | 1-1/4" | R3/4"  | 15,5 | 20,5 | 6,5 | 20,5 | 34,5 | 43,5 |
| 1412MF1141   | 1-1/4" | 1"     | 18,0 | 20,5 | 6,5 | 26,0 | 34,5 | 43,5 |
| 1412MF1121   | 1-1/2" | 1"     | 18,0 | 20,5 | 6,5 | 26,0 | 40,0 | 49,0 |
| 1412MF112114 | 1-1/2" | 1-1/4" | 20,5 | 20,5 | 6,5 | 34,5 | 40,0 | 49,0 |
| 1412MF21     | 2"     | 1"     | 18,0 | 25,0 | 7,0 | 26,0 | 51,0 | 61,5 |
| 1412MF2114   | 2"     | 1-1/4" | 20,5 | 25,0 | 7,0 | 34,5 | 51,0 | 61,5 |
| 1412MF2112   | 2"     | 1-1/2" | 20,5 | 25,0 | 7,0 | 40,0 | 51,0 | 61,5 |

#### 1416MF

#### Female cross



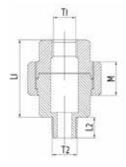


| CODE      | Т       | L     | DN |
|-----------|---------|-------|----|
| 1416MF18  | G1/8"   | 34,0  | 6  |
| 1416MF14  | G1/4"   | 38,0  | 8  |
| 1416MF38  | G3/8"   | 45,0  | 10 |
| 1416MF12  | G1/2"   | 51,0  | 15 |
| 1416MF34  | G3/4"   | 62,0  | 20 |
| 1416MF1   | G1"     | 72,0  | 25 |
| 1416MF114 | G1-1/4" | 86,0  | 32 |
| 1416MF112 | G1-1/2" | 95,0  | 40 |
| 1416MF2   | G2"     | 110,0 | 50 |
| 1416MF212 | G2-1/2" | 132,0 | 65 |

## 1420-P3

Nipple M/F in 3 pieces







| CODE       | T1    | T2    | L1   | L2   | М    | Н1 | H2   |
|------------|-------|-------|------|------|------|----|------|
|            |       |       |      |      |      |    |      |
| 1420MF18P3 | G1/8" | R1/8" | 30,0 | 8,0  | 13,0 | 26 | 13   |
| 1420MF14P3 | G1/4" | R1/4" | 33,5 | 10,5 | 13,5 | 29 | 16,5 |
| 1420MF38P3 | G3/8" | R3/8" | 36,5 | 11,0 | 15,0 | 34 | 20   |
| 1420MF12P3 | G1/2" | R1/2" | 39,5 | 14,5 | 16,0 | 37 | 24,5 |



1425-P3

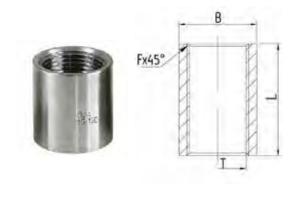




| CODE       | Т     | L1   | М    | н1   | H2   |
|------------|-------|------|------|------|------|
| 1425MF18P3 | G1/8" | 30,0 | 13,0 | 26   | 13   |
| 1425MF14P3 | G1/4" | 33,5 | 13,5 | 29   | 16,5 |
| 1425MF38P3 | G3/8" | 36,5 | 15,0 | 34   | 20   |
| 1425MF12P3 | G1/2" | 39,5 | 16,0 | 37   | 24,5 |
| 1425MF34P3 | G3/4" | 42,5 | 17,0 | 44   | 30   |
| 1425MF1P3  | G1"   | 50,0 | 20,0 | 52,5 | 37   |

1425

Sleeve F/F

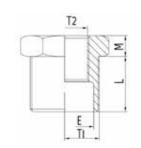


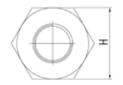
| CODE      | Т       | L    | F   | В    |
|-----------|---------|------|-----|------|
| 1425MF18  | G1/8"   | 17,0 | 0,6 | 13,0 |
| 1425MF14  | G1/4"   | 24,0 | 1,0 | 16,5 |
| 1425MF38  | G3/8"   | 25,0 | 1,0 | 20,0 |
| 1425MF12  | G1/2"   | 32,0 | 1,2 | 24,5 |
| 1425MF34  | G3/4"   | 35,0 | 1,2 | 30,0 |
| 1425MF1   | G1"     | 41,0 | 1,6 | 37,0 |
| 1425MF114 | G1-1/4" | 45,0 | 1,6 | 46,5 |
| 1425MF112 | G1-1/2" | 45,0 | 1,6 | 53,0 |
| 1425MF2   | G2"     | 54,0 | 1,6 | 65,0 |

1440

M/F reducer





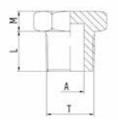


| CODE         | Т1      | T2      | E    | L    | M   | н    |
|--------------|---------|---------|------|------|-----|------|
| 1440MF1418   | R1/4"   | G1/8"   | 8,0  | 10,5 | 4,0 | 14,5 |
| 1440MF3818   | R3/8"   | G1/8"   | 11,5 | 11,0 | 5,0 | 18,5 |
| 1440MF3814   | R3/8"   | G1/4"   | 11,5 | 11,0 | 5,0 | 18,5 |
| 1440MF1214   | R1/2"   | G1/4"   | 15,0 | 14,5 | 5,0 | 22,5 |
| 1440MF1238   | R1/2"   | G3/8"   | 15,0 | 14,5 | 5,0 | 22,5 |
| 1440MF3438   | R3/4"   | G3/8"   | 20,5 | 15,5 | 5,5 | 28,0 |
| 1440MF3412   | R3/4"   | G1/2"   | 20,5 | 15,5 | 5,5 | 28,0 |
| 1440MF112    | R1"     | G1/2"   | 26,0 | 18,0 | 6,0 | 35,0 |
| 1440MF134    | R1"     | G3/4"   | 26,0 | 18,0 | 6,0 | 35,0 |
| 1440MF11434  | R1-1/4" | G3/4"   | 34,5 | 20,5 | 6,5 | 44,0 |
| 1440MF1141   | R1-1/4" | G1"     | 34,5 | 20,5 | 6,5 | 44,0 |
| 1440MF1121   | R1-1/2" | G1"     | 40,0 | 20,5 | 6,5 | 49,5 |
| 1440MF112114 | R1-1/2" | G1-1/4" | 40,0 | 20,5 | 6,5 | 49,5 |
| 1440MF2114   | R2"     | G1-1/4" | 51,0 | 25,0 | 7,0 | 61,5 |
| 1440MF2112   | R2"     | G1-1/2" | 51,0 | 25,0 | 7,0 | 61,5 |

## 1450

## Male plug





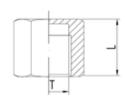


| CODE      | Т       | L    | М   | Α    | Н    |
|-----------|---------|------|-----|------|------|
| CODE      | •       | -    | 741 | A    | - '' |
| 1450MF18  | G1/8"   | 8,0  | 4,0 | 5,5  | 12,5 |
| 1450MF14  | G1/4"   | 10,5 | 4,0 | 8,0  | 15,0 |
| 1450MF38  | G3/8"   | 11,0 | 5,0 | 11,5 | 18,5 |
| 1450MF12  | G1/2"   | 14,5 | 5,0 | 15,0 | 22,5 |
| 1450MF34  | G3/4"   | 15,5 | 5,5 | 20,5 | 28,0 |
| 1450MF1   | G1"     | 18,0 | 6,0 | 26,0 | 35,0 |
| 1450MF114 | G1-1/4" | 20,5 | 6,5 | 34,5 | 44,0 |
| 1450MF112 | G1-1/2" | 20,5 | 6,5 | 40,0 | 50,5 |
| 1450MF2   | G2"     | 25,0 | 7,0 | 51,0 | 62,5 |

#### 1455

Female plug







| CODE      | т       | L    | н    |
|-----------|---------|------|------|
| 1455MF18  | G1/8"   | 12,5 | 13   |
| 1455MF14  | G1/4"   | 16,0 | 16,5 |
| 1455MF38  | G3/8"   | 16,5 | 20   |
| 1455MF12  | G1/2"   | 21,0 | 24,5 |
| 1455MF34  | G3/4"   | 22,5 | 30   |
| 1455MF1   | G1"     | 26,0 | 37   |
| 1455MF114 | G1-1/4" | 29,0 | 46,5 |
| 1455MF112 | G1-1/2" | 29,0 | 53   |
| 1455MF2   | G2"     | 33,5 | 65   |

## 1469

Barb connector BSPT thread

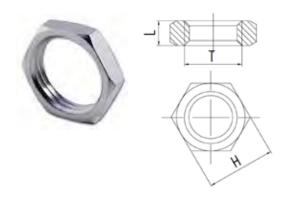




| CODE         | Т       | E    | J    | К   | L    | ٧    | D    | Н    |
|--------------|---------|------|------|-----|------|------|------|------|
| 1469MF18T7   | R1/8"   | 5,7  | 11,0 | 6,3 | 23,7 | 4,0  | 6,7  | 13   |
| 1469MF14T9   | R1/4"   | 8,0  | 10,5 | 4,0 | 28,0 | 5,0  | 9,0  | 15   |
| 1469MF38T11  | R3/8"   | 11,5 | 11,0 | 5,0 | 33,0 | 7,0  | 11,5 | 18   |
| 1469MF12T15  | R1/2"   | 15,0 | 14,5 | 5,0 | 38,0 | 10,5 | 15,0 | 22   |
| 1469MF34T20  | R3/4"   | 20,5 | 15,5 | 5,5 | 45,0 | 15,0 | 20,0 | 28   |
| 1469MF1T265  | R1"     | 26,0 | 18,0 | 6,0 | 52,0 | 22,0 | 26,5 | 35   |
| 1469MF114T34 | R1-1/4" | 34,5 | 20,5 | 6,5 | 52,0 | 27,5 | 34   | 44   |
| 1469MF112T40 | R1-1/2" | 40,0 | 20,5 | 6,5 | 56,0 | 34,0 | 40   | 50   |
| 1469MF2T52   | R2"     | 51,0 | 25,0 | 7,0 | 60,0 | 45,0 | 52,0 | 61,5 |



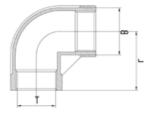
## 1475 Bulkhead locking nut



| CODE      | Т       | L    | Н    |
|-----------|---------|------|------|
| 1475MF18  | G1/8"   | 6,0  | 15   |
| 1475MF14  | G1/4"   | 6,0  | 18   |
| 1475MF38  | G3/8"   | 6,0  | 24   |
| 1475MF12  | G1/2"   | 7,0  | 30   |
| 1475MF34  | G3/4"   | 7,0  | 34   |
| 1475MF1   | G1"     | 9,0  | 42,5 |
| 1475MF114 | G1-1/4" | 11,0 | 52   |
| 1475MF112 | G1-1/2" | 11,0 | 58   |
| 1475MF2   | G2"     | 13,0 | 72   |

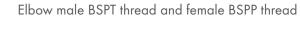
#### 1480 Elbow female BSPP thread



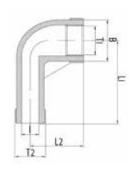


| CODE      | Т       | L    | В    |
|-----------|---------|------|------|
| 1480MF18  | G1/8"   | 17,0 | 13,0 |
| 1480MF14  | G1/4"   | 19,0 | 16,5 |
| 1480MF38  | G3/8"   | 23,0 | 20,0 |
| 1480MF12  | G1/2"   | 27,0 | 24,5 |
| 1480MF34  | G3/4"   | 32,0 | 30,0 |
| 1480MF1   | G1"     | 38,0 | 37,5 |
| 1480MF114 | G1-1/4" | 45,0 | 46,5 |
| 1480MF112 | G1-1/2" | 48,0 | 53,0 |
| 1480MF2   | G2"     | 57,0 | 65,5 |

## 1485 Elba







| CODE      | Т1      | T2      | В    | L1   | L2   | I    |
|-----------|---------|---------|------|------|------|------|
| 1485MF18  | G1/8"   | R1/8"   | 13,0 | 26,0 | 17,0 | 5,5  |
| 1485MF14  | G1/4"   | R1/4"   | 16,5 | 27,0 | 19,0 | 8,0  |
| 1485MF38  | G3/8"   | R3/8″   | 19,7 | 29,0 | 23,0 | 11,5 |
| 1485MF12  | G1/2"   | R1/2"   | 24,5 | 35,0 | 27,0 | 15,0 |
| 1485MF34  | G3/4"   | R3/4"   | 30,0 | 40,0 | 32,0 | 20,5 |
| 1485MF1   | G1"     | R1"     | 37,5 | 46,0 | 38,0 | 26,0 |
| 1485MF114 | G1-1/4" | R1-1/4" | 46,5 | 54,0 | 45,0 | 34,5 |
| 1485MF112 | G1-1/2" | R1-1/2" | 53,0 | 57,0 | 48,0 | 40,0 |
| 1485MF2   | G2"     | R2"     | 65,5 | 70,0 | 57,0 | 51,0 |

Tee female BSPP thread



| CODE      | Т       | L    | В    |
|-----------|---------|------|------|
| 1490MF18  | G1/8"   | 17,0 | 13,0 |
| 1490MF14  | G1/4"   | 19,0 | 16,5 |
| 1490MF38  | G3/8"   | 23,0 | 20,0 |
| 1490MF12  | G1/2"   | 27,0 | 24,5 |
| 1490MF34  | G3/4"   | 32,0 | 30,0 |
| 1490MF1   | G1"     | 38,0 | 37,5 |
| 1490MF114 | G1-1/4" | 45,0 | 46,5 |
| 1490MF112 | G1-1/2" | 48,0 | 53,0 |
| 1490MF2   | G2"     | 57,0 | 65,5 |