

Construction and working characteristics

The new FRL units AIRPLUS series represents the evolution of the well known and consolidated 1700 series.

The main features are increased performances, reliability, easy and fast assembly and the introduction of the latest technical features.

With the exception of the air intake module and the pressure switch module all elements are available in two configurations: with technopolimer connections (IN and OUT), (T series), or with metal threaded inserts, (N series). Bowls made of transparent polycarbonate (PC) are fitted with a bowl protection guard which is assembled on the body via a quick coupling mechanism provided with a safety button. The filter, available with three filtration grades (5µm, 20µm and 50µm) is fitted as standard with a drain mechanism which can be operated manually or semiautomatically. On request is available the auto-drain mechanism. The regulator is based on the rolling diaphragm technology with low hysteresis and the system is balanced. The unit can be fitted with integrated flush mounting pressure gauge (0 to 12 bar range). 4 pressure ranges are available going from 0 to 12 bar and the regulating knob can be blocked in position simply by pressing it down. A dedicated version is available for battery mounting, up to a maximum of 6 units. The lubricator is based on the Venturi principle and the oil quantity is regulated via the adjusting screw positioned don the transparent polycarbonate (PC) regulating dome which also ensure clear visibility of the oil flow and regulation. The oil suction pipe is fitted as standard with a sintered filter which ensures that any contaminant that should be present in the oil will reach the down stream circuit. Shoot off valve is available in two versions, one manually operated and one solenoid operated. In both cases the unit is fitted with a threaded connection for depressurising the downstream circuit. On the manually operated version, in the lock position, it is possible to fit up to three locks in order to prevent the accidental pressurization of the pneumatic circuit avoiding accidents or damages. The solenoid operated version is available with a 15mm or with a 22mm solenoid valve. The soft start valve ensure a progressive pressurization of the down stream circuit avoiding sudden pressure surges which could be dangerous for the devices fitted on the down stream circuit. The filling time can be easily adjusted via a built in flow regulator. The full flow rate is allowed only once the down stream pressure has reached 50% of the value of the inlet pressure. The pressure switch module which can be set between 2 and 10 bar and the air intake module complete the range.

The elements are joint together via dedicated quick coupling technopolimer flanges which allows for the units to be panel mounted moreover ensure the possibility to replace any component without disassembling the FRL group from its position. 90° mounting brackets and standard gauges are also available.

Instruction for installation and operation

The FRL unit must be installed as close as possible to the application. The air flow direction must follow the directions indicated on the single units in correspondence of the threaded connections. (IN and OUT)

Units provided with bowl must be mounted vertically with the bawl facing down. Single units or groups can be panel mounted via the Y type flanges, regulators and filter-regulators can be mounted via the 90° zinc plated steel bracket. In order to mount the 90° bracket it is necessary to remove the regulating knob and then the locking ring before positioning the bracket. All units must be operated according to the specified pressure and temperature ranges; fittings must be mounted without exciding the maximum torque allowed. Ensure that the units cover plates are in position before pressure is applied. The cover plates are needed to lock in position the top part of the unit.

The condense level in filer and filter-regulators bowls must never exceed the maximum level indicated on the bowls. With manual or semi automatic drain the condense can be discharged via a 6/4mm tube directly connected to the drain tap. On the pressure regulator the pressure value must always set wile pressure is rising and ideally the unit pressure range should be chosen based on the pressure value to be regulated. Lubricators must be filled with class FD22 and HG32 oils. Ensure, both on the inlet and on the outlet, that the flow rate is above the minimum flow rate required to operate the unit. Below this value the units does not operate. The oil quantity can be regulated via the regulating screw on the transparent polycarbonate dome through which it is also clearly visible the oil flow. A drop every 300-600 litres should be allowed.

The oil can be re-filled while the pneumatic circuit is pressurized thanks to the exhaust valve which is built in the refill plug and allows for the bowl to be depressurized and the oil refill directly form in the bowl or from the plug. The manual shot off valve needs, to be operated, a push and turn action (clockwise) in order to close it and discharge the down stream circuit it is necessary to turn anti clock wise the knob. The soft start valve is used to slowly and progressively pressurize the down stream circuit, the time needed to do so can be set by means of the built in flow regulator. The soft start valve on its own does not allow for the down stream circuit to be discharged, in order to do so it is necessary to combine it with a shot off valve (to be mounted upstream).

Maintenance



For any maintenance which requires the removal of the top plugs/supports from the body it is necessary to preventively remove the sides cover plates. If the top plugs\supports are removed with the sides plates still in their position the unit could be permanently damaged.

Bowls, plugs and supports are assembled with a bayonet type mechanism. In order to remove them rotate anti-clockwise, until the mechanical stop is reached and than remove from the body (for the bowls firstly press down the green safety button). Bowls and transparent parts can be cleaned with water and neutral soap. Do not use solvents or alcohol.

Filtering elements (from filters and filter regulators) made of HDPE can be regenerated by washing and blowing them. In order to remove them it is necessary to remove the bowl unscrew the filter element and replace it with a new one or clean it. The oil can be re-filled while the pneumatic circuit is pressurized thanks to the exhaust valve which is built in the refill plug and allows for the bowl to be depressurized. In order to be able to unmount the bowl it is necessary unscrew the refill plug positioned near the oil dome, once this operation has been carried out it is possible to remove the bowl to re fill it or to refill from the refill plug. Refilling directly the bowl is suggested.

Should the pressure regulator not perform properly or should present a constant leackage from the relieving replaced the diaphragm by unloading completely the regulating spring before removing the regulation support. Any other maintenance operation, in consideration of the complexity of the assembly, and the need of a through test according to the Pneumax spa specification, should be carried out by the manufacturer.

Fittings maximum recommended torque applicable

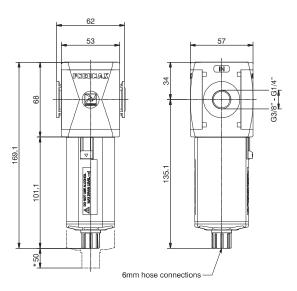
THREAD	Technopolymer version (T)	Metal version (N)
G1/8"	4 Nm	15 Nm
G1/4"	9 Nm	20 Nm
G3/8"	16 Nm	25 Nm
G1/2"	22 Nm	30 Nm

Flow rate curves



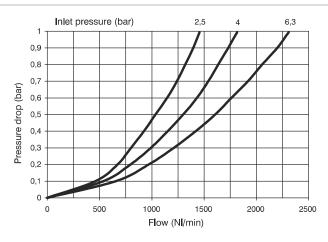
Filter (F)





*Bowl removal maximum height

Example: T172BFB: size 2, Filter with Technopolymer threads, G3/8" connections, 20 μ m filter pore size



Operational characteristics

- Double filtering action: air flow centrifugation and filter element Filtering element made of HDPE (high density polyethylene) available in three different filtration grades (5 $\mu m,\,20\mu m$ and $50\mu\mathrm{m}$) can be regenerated by washing it or replaced.
- Transparent bowl made off polycarbonate with bowl protection guard.
- Bowl assembly via bayonet type quick coupling mechanism with safety button.
- Semi-automatic drain mounted as standard; automatic drain upon request.

Note

In order to ensure adequate flow on the auto drain version it is recommended to use minimum a 6mm fitting.

Technical characteristics

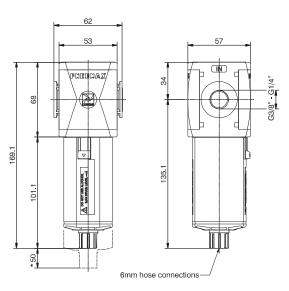
G 1/4" - G 3/8"			
G 1/ + G 0/0		Ordering code	
13 bar			
0.5 bar		Ø 172 ©F©	
.,.		VERSION	
	V	N = Metal inserts	
10 bar		T = Technopolymer thread	
	0	CONNECTIONS	
-5°C +50°C		A = G1/4"(only for "N" version)	
ar. 220		B = G3/8"	
		$C = G3/8" \ NPT (only for "N" version)$	
gr. 230		FILTER PORE SIZE	
um - 20 μm - 50 μm		$A = 5 \mu m$	
34 cm ³	•	$B = 20 \mu m$	
Vertical	-	$C = 50 \mu m$	
vertical		OPTIONS	
C2/0" - 16 Nm	()	= Standard *	
G3/0 = 16 NM		S = Automatic drain	
G1/4" = 20 Nm			
G3/8" = 25 Nm			
	13 bar 0,5 bar 10 bar -5°C +50°C gr. 220 gr. 230 μm - 20 μm - 50 μm 34 cm³ Vertical G3/8" = 16 Nm G1/4" = 20 Nm	13 bar 0,5 bar 10 bar -5°C +50°C gr. 220 gr. 230 μm - 20 μm - 50 μm 34 cm³ Vertical G3/8" = 16 Nm G1/4" = 20 Nm	

OI HONS			
= Standard *			
S = Automatic drain			

^{*} no additional letter required

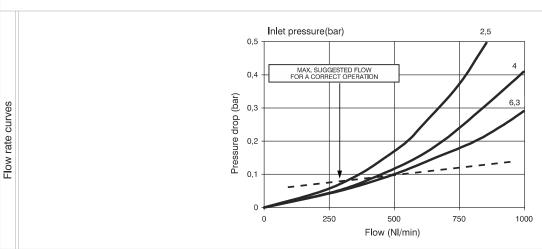
Coalescing filter (D)





*Bowl removal maximum height

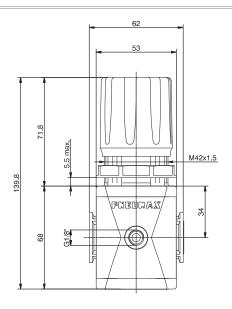
Example: T172BDA: Coalescing filter size 2, with Technopolymer threads, G3/8" connections, filter efficency 99,97%

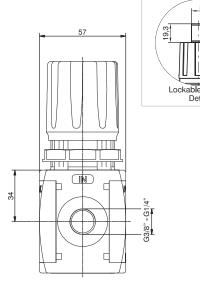


Operational characteristics **Technical characteristics** G 1/4" - G 3/8" Coelesing filter element with filtration grade of $0.01\mu m$ Connections Ordering code Transparent bowl made off polycarbonate with Max. inlet pressure 13 bar **Ø**172**@**D**@®** bowl protection guard. Minimum working pressure 0,5 bar Bowl assembly via bayonet type quick coupling with automatic drain VERSION N = Metal inserts mechanism with safety button. Maximum working pressure 10 bar T = Technopolymer thread Semi-automatic drain mounted as standard; with automatic drain CONNECTIONS automatic drain upon request. -5°C +50°C Working temperature A = G1/4"(only for "N" version) B = G3/8" Weight with Technopolymer threads Note gr. 225 $C = G3/8" \ NPT (only for "N" version)$ Weight with threaded inserts In order to ensure a better grade of filtration it is recommended gr. 235 FILTER EFFICIENCY to use a 5 μ m filter before the coalescing filter. In order to ensure Filter efficiency A = 99,97% 99,97% OPTIONS adequate flow on the auto drain version it is recommended to with 0,01 μ m particle = Standard * Bowl capacity 34 cm³ use minimum a 6mm fitting. S = Automatic drain Vertica Assembly positions Max. fitting torque G3/8" = 16 Nm (with Technopolymer threads) G1/4" = 20 Nm Max. fitting torque G3/8" = 25 Nm (with threaded inserts)

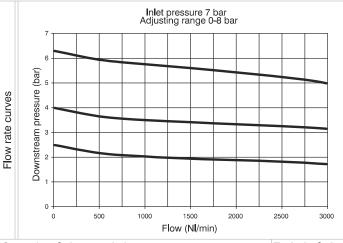
Regulator (R)

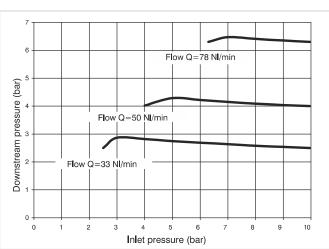






Example: T172BRC: size 2, Regulator with Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range





G 1/4" - G 3/8"

G1/8" = 4 Nm

G3/8" = 16 Nm

Operational c	haracteristics
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- Diaphragm pressure regulator with relieving.

Technical characteristics

Connections

Max. fitting torque

Adjustment characteristics

Note
Fitted with panel mounting locking ring.
pressure value is achieved.
down once the desired P2 (regulated pressure)
Operating knob can be locked in position by pressing it
- Available in four pressure ranges up to 12 bar.
- Balanced system.
- Low hysteresis rolling diaphragm.

	Max. inlet pressure	13 bar
	Working temperature	-5°C +50°C
2 bar.	Pressure gauge connections	G 1/8"
n by pressing it	Weight with Technopolymer threads	gr. 300
ssure)	Weight with threaded inserts	gr. 310
	Pressure range	0-2 bar / 0-4 bar
	r ressure range	0-8 bar / 0-12 bar
	Assembly positions	Indifferent

(with Technopolymer threads)

VERSION		
V	N = Metal inserts	
T = Technopolymer thread		
	CONNECTIONS	
0	A = G1/4"(only for "N" version)	
9	B = G3/8"	
	C = G3/8" NPT(only for "N" version)	
ADJUSTING RANGE		
	A = 0-2 bar	
©	B = 0-4 bar	
	C = 0-8 bar	
	D = 0-12 bar	
	TYPE	
	= Standard *	

Ordering code

Ø172**@**R**@@**

The pressure must be always regulating while increasing. For
a more precise regulation and higher sensibility, the use of a
regulator with a pressure range as close as possible to the
regulated pressure is recommended.

Max. fitting torque	G1/4" = 20 Nm
with threaded inserts)	G3/8" = 25 Nm

K = Lockable version * no additional letter required

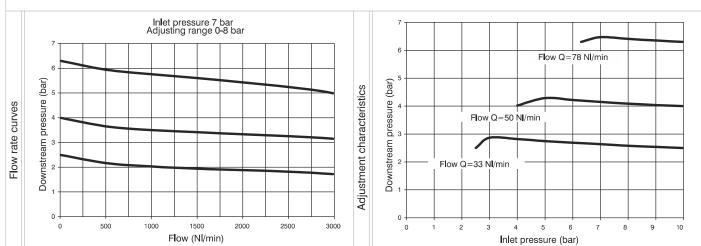
F = Controlled refiel +

improved relieving L = no relieving R = Improved relieving OPTIONS = Standard *

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Regulator including gauge (RM)(RW) 62 53 57 57 Lockable version Detail

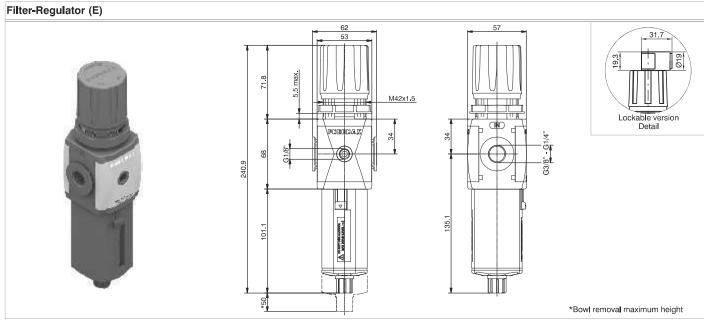
Example: T172BRMC: size 2, Regulator including gauge with Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range

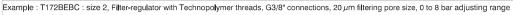


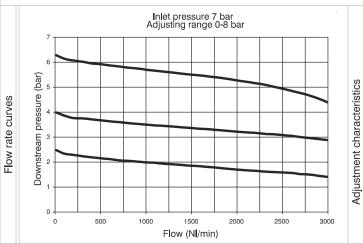
Operational characteristics **Technical characteristics** G 1/4" - G 3/8" - Diaphragm pressure regulator with relieving. Connections Ordering code Low hysteresis rolling diaphragm. Max. inlet pressure 13 bar **Ø**172**@**R**@@@** -5°C +50°C Balanced system. Working temperature Weight with Technopolymer threads · Available in four pressure ranges up to 12 bar. gr. 300 VERSION Weight with threaded inserts N = Metal inserts Operating knob can be locked in position by pressing it gr. 310 T = Technopolymer thread 0-2 bar / 0-4 bar down once the desired P2 (regulated pressure) Pressure range CONNECTIONS 0-8 bar / 0-12 bar pressure value is achieved. A = G1/4"(only for "N" version) B = G3/8" Indifferent Fitted with panel mounting locking ring. Assembly positions $C\,=\,G3/8"\;NPT \hbox{(only for "N" version)}$ - Integrated manometer 0-12 bar as standard Max. fitting torque FLOW DIRECTION G3/8" = 16 Nm (for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range) (with Technopolymer threads) M = from left to right W = from right to left Note ADJUSTING RANGE The pressure must be always regulating while increasing. For A = 0-2 bar a more precise regulation and higher sensibility, the use of a **B** = 0-4 bar C = 0-8 bar regulator with a pressure range as close as possible to the D = 0-12 bar regulated pressure is recommended. TYPE Max. fitting torque G1/4" = 20 Nm= Standard * (with threaded inserts) G3/8" = 25 Nm F = Controlled refiel + improved relieving L = no relieving R = Improved relieving OPTIONS = Standard *

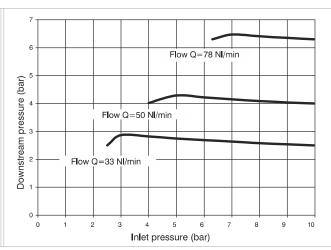
K = Lockable version

* no additional
letter required









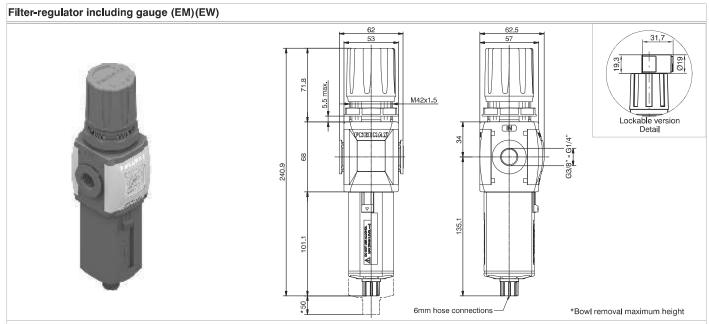
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O	peratio	nal cl	naracte	ristics

- Filter diaphragm pressure regulator with relieving.
- Low hysteresis rolling diaphragm.
- Balanced system.
- Double filtering action: air flow centrifugation and filter element.
- Filtering element made of HDPE (high density polyethylene) available in three different filtration grades (5μm, 20μm and 50μm) can be regenerated by washing it or replaced.
- Transparent bowl made off polycarbonate with bowl protection guard.
- Bowl assembly via bayonet type quick coupling mechanism with safety button.
- Semi-automatic drain mounted as standard; automatic drain upon request.
- Available in four pressure ranges up to 12 bar.
- Operating knob can be locked in position by pressing it down once the desired P2 (regulated pressure) pressure value is achieved.
- Fitted with panel mounting locking ring.

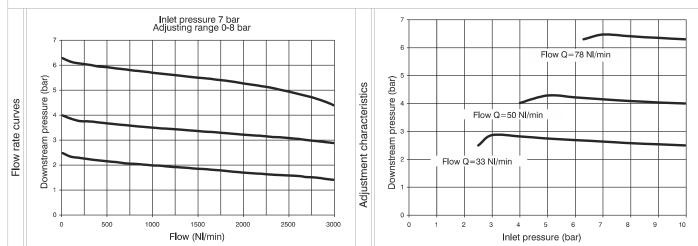
Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended. In order to ensure adequate flow on the auto drain version it is recommended to use minimum a 6mm fitting.

Connections	G 1/4" - G 3/8"	Ordering code	
Max, inlet pressure	13 bar	Ø 172 ©ES © ©©	
Minimum working pressure	0.5 bar		
with automatic drain	2,2	VERSION	
Maximum working pressure		N = Metal inserts	
with automatic drain	10 bar	T = Technopolymer thread	
		CONNECTIONS	
Working temperature	-5°C +50°C	A = G1/4"(only for "N" version)	
Pressure gauge connections	G 1/8"	B = G3/8"	
Weight with Technopolymer threads	gr. 390	C = G3/8" NPT(only for "N" version)	
		FILTER PORE SIZE	
Weight with threaded inserts	gr. 400	$A = 5 \mu\text{m}$	
D	0-2 bar / 0-4 bar	$B = 20 \mu\text{m}$	
Pressure range	0-8 bar / 0-12 bar	$C = 50 \mu\text{m}$	
		ADJUSTING RANGE	
Filter pore size	5 μm - 20 μm - 50 μm	A = 0-2 bar	
Bowl capacity	34 cm ³	G B = 0-4 bar	
Assembly positions	Vertical	C = 0-8 bar	
* '		D = 0-12 bar	
Max. fitting torque	G1/8" = 4 Nm	TYPE	
(with Technopolymer threads)	G3/8" = 16 Nm	= Standard *	
		S = Automatic drain	
		OPTIONS	
		Standard *	
		K = Lockable version	
Max, fitting torque	G1/4" = 20 Nm	* no additional	
		letter required	
(with threaded inserts)	G3/8" = 25 Nm		



Example: T172BEMBC: size 2, Filter-Regulator including gauge with Technopolymer threads, G3/8" connections, with 20 μ m filtering pore size, 0 to 8 bar adjusting range



Operational characteristics

- Filter diaphragm pressure regulator with relieving.
- Low hysteresis rolling diaphragm.
- Double filtering action: air flow centrifugation and filter element.
- Filtering element made of HDPE (high density polyethylene) available in three different filtration grades (5 μ m, 20 μ m and 50μ m) can be regenerated by washing it or replaced.
- Transparent bowl made of polycarbonate with bowl protection guard.
- Bowl assembly via bayonet type quick coupling mechanism with safety button.
- Semi-automatic drain mounted as standard; automatic drain upon request.
- Available in four pressure ranges up to 12 bar.
- Operating knob can be locked in position by pressing it down once the desired P2 (regulated pressure) pressure value is achieved.
- Fitted with panel mounting locking ring.
- Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

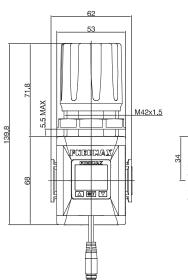
The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended. In order to ensure adequate flow on the auto drain version it is recommended to use minimum a 6mm fitting.

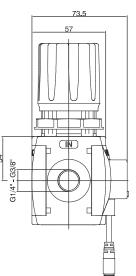
Technical characteristics

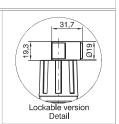
Connections	G 1/4" - G 3/8"		Ordering code	
Max, inlet pressure	13 bar			
Minimum working pressure	0,5 bar		Ø 172 © E Ø S ©Ø	
with automatic drain			VERSION	
Maximum working pressure	40.1	V	N = Metal inserts	
with automatic drain	10 bar	\vdash	T = Technopolymer thread	
	500 + 5000		CONNECTIONS	
Working temperature	-5°C +50°C	•	A = G1/4"(only for "N" version)	
Weight with Technopolymer threads	gr. 400		B = G3/8"	
Weight with threaded inserts	gr. 410		C = G3/8" NPT(only for "N" version) FLOW DIRECTION	
	0-2 bar / 0-4 bar		M = from left to right	
Pressure range	0-8 bar / 0-12 bar		W = from right to left	
Filter and a single		-	FILTER PORE SIZE	
Filter pore size Bowl capacity	5 μm - 20 μm - 50 μm		$A = 5 \mu m$	
Bowl capacity	34 cm³	8	$B = 20 \mu m$	
Assembly positions	Vertica l		$C = 50 \mu m$	
Max. fitting torque			ADJUSTING RANGE	
5 1	G3/8" = 16 Nm		A = 0-2 bar	
(with Technopolymer threads)	·	G	B = 0-4 bar	
			C = 0-8 bar	
			D = 0-12 bar	
			TYPE	
		0	= Standard *	
			S = Automatic drain	
			OPTIONS	
Max. fitting torque	G1/4" = 20 Nm	0	= Standard *	
(with threaded inserts)	G3/8" = 25 Nm		K = Lockable version	
(Will an sausa meshe)	2070 2014111		* no additional	
			letter required	

Regulator with pressure switch (RP)(RZ)

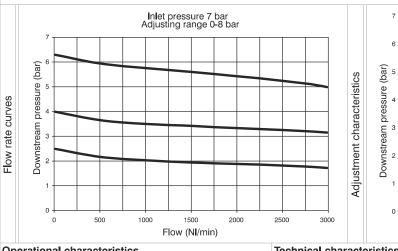


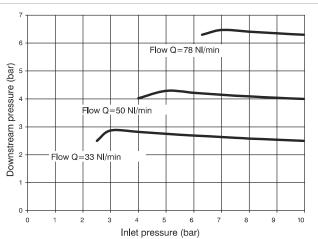






Example: T172BRPCA: size 2, Regulator with Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range, with pressure switch with M8 connector PNP





Operational •	characteristics
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- Diaphragm pressure regulator with relieving.
- Low hysteresis rolling diaphragm.
- Balanced system.
- Available in four pressure ranges up to 12 bar.
- Operating knob can be locked in position by pressing it down once the desired P2 (regulated pressure) pressure value is achieved.
- Fitted with panel mounting locking ring.
- Pressure switch as standard

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

reclinical characteristics
Connections

Adjustment characteristics

Connections	G 1/4" - G 3/8"	
Max. inlet pressure	13 bar	H
Working temperature	0°C +50°C	
Weight with Technopolymer threads	gr. 300	
Weight with threaded inserts	gr. 310	1
Pressure range	0-2 bar / 0-4 bar	H
i ressure range	0-8 bar / 0-12 bar	
Assembly positions	Indifferent	l '
Max. fitting torque	G3/8" = 16 Nm	}
(with Technopolymer threads)	G3/6 = 10 NIII	
		L

Max. fitting torque	G1/4" = 20 Nm
(with threaded inserts)	G3/8" = 25 Nm

5	6	7	8	9	10	
SSI	ure (ba	r)				

Ordering code **Ø172@R@@@@**

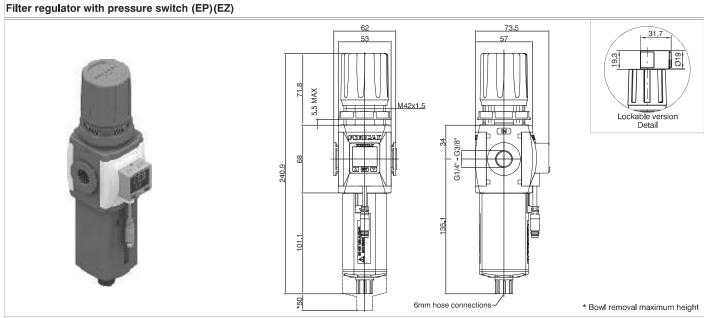
VERSION

V	N = Metal inserts
	T = Technopolymer thread
	CONNECTIONS
•	A = G1/4"(only for "N" version)
G	B = G3/8"

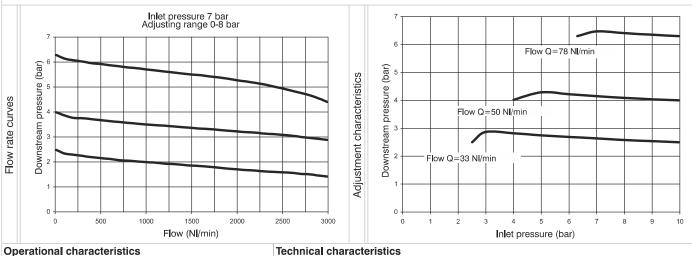
C = G3/8" NPT(only for "N" version)

- FLOW DIRECTION P = from left to right Z = from right to left ADJUSTING RANGE
- A = 0-2 bar **6** B = 0-4 bar C = 0-8 bar $D = 0-12 \, bar$
- TYPE = Standard * F = Controlled refiel + improved relieving
- L = no relieving R = Improved relieving OPT**I**ONS
- = Standard 3 K = Lockable version PRESSURE SWITCH OPTION
- A = Cable 150 mm+M8 PNP B = Cable 150 mm+M8 NPN C = Cable 2 mt, PNP D = Cable 2 mt. NPN
 - * no additional letter required





Example: T172BEPBCA: size 2, Filter-regulator with Technopolymer threads, G3/8" connections, 20 \(\mu\) m filtering pore size, 0 to 8 bar adjusting range, with pressure switch with M8 connector PNP



Operational characteristics

- Filter diaphragm pressure regulator with relieving.
- Low hysteresis rolling diaphragm.
- Double filtering action: air flow centrifugation and filter element.
- Filtering element made of HDPE (high density polyethylene) available in three different filtration grades (5 μ m, 20 μ m and 50μ m) can be regenerated by washing it or replaced.
- Transparent bowl made off polycarbonate with bowl protection guard.
- Bowl assembly via bayonet type quick coupling mechanism with safety button.
- Semi-automatic drain mounted as standard; automatic drain upon request
- Available in four pressure ranges up to 12 bar.
- Operating knob can be locked in position by pressing it down once the desired P2 (regulated pressure) pressure value is achieved.
- Fitted with panel mounting locking ring.
- Pressure switch as standard

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended. In order to ensure adequate flow on the auto drain version it is recommended to use minimum a 6mm fitting.

Connections
Max. inlet pressure
Minimum working pressure

0.5 bar with automatic drain Maximum working pressure 10 bar with automatic drain Working temperature 0°C +50°C Weight with Technopolymer threads gr. 400 Weight with threaded inserts gr. 410

G 1/4" - G 3/8"

13 bar

0-2 bar / 0-4 bar Pressure range 0-8 bar / 0-12 bar Filter pore size $5 \, \mu \text{m}$ - $20 \, \mu \text{m}$ - $50 \, \mu \text{m}$ 34 cm³ Bowl capacity

Assembly positions Vertical Max. fitting torque G3/8" = 16 Nm(with Technopolymer threads)

Max. fitting torque G1/4" = 20 Nm(with threaded inserts) G3/8" = 25 Nm

Ordering code **Ø172@E@@@@@**

VERSION N = Metal inserts T = Technopolymer thread CONNECTION

- A = G1/4"(only for "N" version) B = G3/8"
- C = G3/8" NPT(only for "N" version) FLOW DIRECTION
- P = from left to right Z = from right to left FILTER PORE SIZE $A = 5 \mu m$
- $B = 20 \, \mu m$ C = 50 μm ADJUSTING RANGE A = 0-2 bar
- **6** B = 0-4 barC = 0-8 bar $D = 0-12 \, bar$
- TYPE = Standard * S = Automatic drain **OPTIONS**
- 0 = Standard * K = Lockable versionPRESSURE SWITCH OPTION
 - A = Cable 150 mm + M8 PNPB = Cable 150 mm+M8 NPN C = Cable 2 mt. PNP
 - D = Cable 2 mt. NPN * no additional
 - letter required



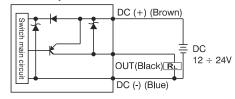


CHARACTERISTICS

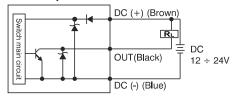
- 3 color digital LCD display, easy readout
- 4 units of measurement for pressure indication
- PNP and NPN output
- N.O. and N.C. output contact
- Not available individually, but only with a Regulator or a Filter-regulator

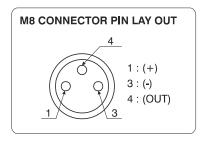
OUTPUT CIRCUIT WIRING DIAGRAMS

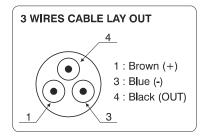
PNP output



NPN output







Cable ordering code

MCH1cable 3 wires I=2,5m with M8 connectorMCH2cable 3 wires I=5m with M8 connectorMCH3cable 3 wires I=10m with M8 connector

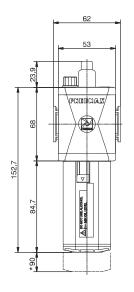
Connector

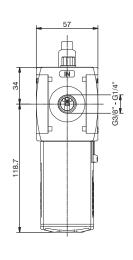


TECHNICAL CHARACTERISTICS				
Adjusting range	0 ÷ 10 bar / 0 ÷ 1MPa			
Max. inlet pressure	15 bar / 1,5 MPa			
Fluid	Filtered and dehumidified air			
Display unit of measurement	MPa - kgf/cm² - bar - psi			
Supply voltage	12 ÷ 24 VDC			
Current consumption	≤40mA (without load)			
Digital output type	NPN - PNP			
Type of contact	Normally Open - Normally Closed			
Max. load current	125 mA			
Digital output activation mode	single threshold with fixed hysteresis - window with fixed hysteresis - window without hysteresis			
Digital output activation time	0.05s - 0.25s - 0.5s - 1s - 2s - 3s (selections for chattering-proof function)			
Display characteristics	Double 3 1/2 digit display Digital output status indication Three-pushbuttons touchpad			
Indicator accuracy	≤±2% F.S. ± 1 digit			
Protection grade	IP 40			
Temperature	0 ÷ 50 °C			
Cable section	3 x 0,129mm², Ø4 mm, PVC			

Lubricator (L)

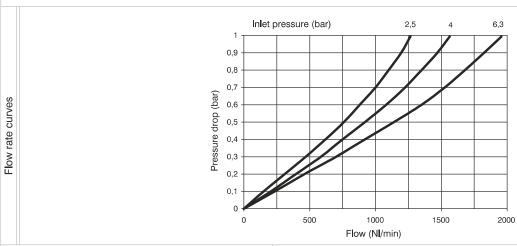






*Bowl removal maximum height

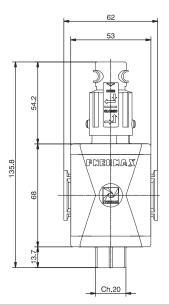
Example: T172BL: size 2, Lubricator with Technopolymer threads, G3/8" connections

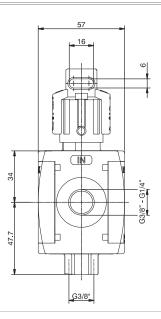


Operational characteristics	Technical characteristics		
Oil mist lubrication with variable orifice size in function	Connections	G 1/4" - G 3/8"	Ordering code
of the flow rate	Max. inlet pressure	13 bar	
Oil quantity regulation mechanism and oil quantity	Working temperature	-5°C +50°C	Ø 172 © L ⊚
visualization dome made of polycarbonate.	Weight with Technopolymer threads	gr. 210	VERSION
- Transparent bowl made off polycarbonate with	Weight with threaded inserts	gr. 220	N = Metal inserts
bowl protection guard.	Indicative oil dein rate	1 drop every	T = Technopolymer thread CONNECTIONS
- Bowl assembly via bayonet type quick coupling mechanism	Indicative oil drip rate	300/600 NI	A = G1/4"(only for "N" version)
with safety button.	Oil type	FD22 - HG32	B = G3/8"
- Oil filling p l ug	Bowl capacity	70 cm ³	C = G3/8" NPT(only for 'N' version OPTIONS
- Oil can be refilled with pressurized circuit.	Assembly positions	Vertical	A = Min. Oil level indicator
- Available with electric min-level sensor N.O. or N.C. with	Max. fitting torque		Normally open
connection for connector.	(with Technopolymer threads)	G3/8" = 16 Nm	C = Min. Oil level indicator Normally closed
- For electrical connection use connectors type	Max. fitting torque	G1/4" = 20 Nm	Troilliany diocou
C1-C2-C3 (see sensors chapter in the catalogue).	(with threaded inserts)	G3/8" = 25 Nm	
Note			
Install as close as possible to the point o fuse	Min. operational flow at 6,3 bar	70 NI/min.	
Do not use alcohol, deterging oils or solvents.			

Shut-off valve (VL)







Example: T172BVL: size 2, Shut-off valve with Technopolymer threads, G3/8" connections

Operational characteristics

- Manual operated 3 ways poppet valve.
- Double handle action for valve opening: pushing and rotating (clockwise).
- The valve can be closed and the down stream circuit depressurized by rotating anticlockwise the knob.
- Knob lockable with three padlocks.

Technical characteristics

at 6 bar with ∆p=1

Connections	G 1/4" - G 3/8"	
Max. inlet pressure	13 bar	
Discharge connection	G3/8"	
Working temperature	-5°C ÷ +50°C	
Weight with Technopolymer threads	gr. 180	V
Weight with threaded inserts	gr. 190	_
Assembly positions	Indifferent	
Handle opening and closing angle	90°	
Max. fitting torque	0.0/01/ 1.0.11	\top
(with Technopolymer threads)	G3/8" = 16 Nm	
Max. fitting torque	G1/4" = 20 Nm	
(with threaded inserts)	G3/8" = 25 Nm	
Nominal flow rate		
at 6 bar with Δp=1	2200 NI/min.	
Exhaust nominal flow rate		

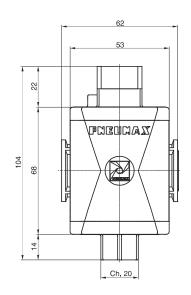
1500 NI/min.

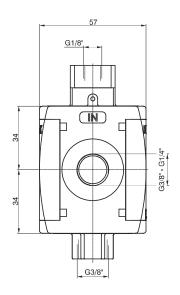
Ø172**@**VL VERS**I**ON N = Metal inserts T = Technopolymer thread CONNECTIONS A = G1/4" (only for "N" version) B = G3/8"C = G3/8" NPT(only for "N" version)

Ordering code

Pneumatic shut-off valve (VP)







2200 NI/min.

1500 NI/min.

Example: T172BVP : size 2, Pneumatic shut-off valve with Technopolymer threads, G3/8" connections

Operational characteristics	Technical characteristics		
Pneumatic operated 3 ways poppet valve.	Connections	G 1/4" - G 3/8"	Ordering code
When the pneumatic signal is removed the	Discharge connection	G3/8"	
valves exhaust the pneumatic circuit	Pilot port size	G1/8"	Ø 172 @ VP
	Working temperature	-5°C +50°C	VERSION
	Weight with technopolymer threads	gr. 173	N = Metal inserts
	Weight with threaded inserts	gr. 181	T = Technopolymer thread CONNECTIONS
	Assembly positions	Indifferent	A = G1/4"(only for "N" version)
	Min. pressure working	2,5 bar	B = G3/8"
	Max. pressure working	10 bar	C = G3/8" NPT(only for "N" version
	Max. fitting torque	G3/8" = 16 Nm	
	(with Technopolymer threads)	G5/5 - 16 NIII	
	Max. fitting torque	G1/4" = 20 Nm	
	(with threaded inserts)	G3/8" = 25 Nm	

Nominal flow rate

at 6 bar with Δp=1

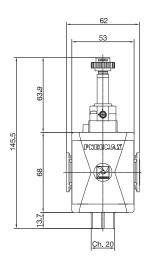
Exhaust nominal flow rate

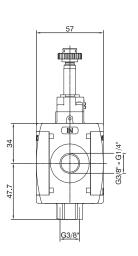
at 6 bar with ∆p=1



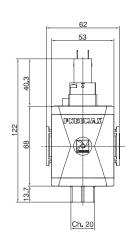
Electric shut-off valve (VE)

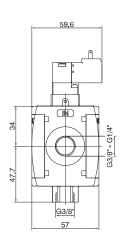












Example: T172BVEB2: size 2, Electric shut-off valve, with M2 Pilot without coil, Technopolymer threads, G3/8" connections

Operational characteristics

- Solenoid operated 3 ways poppet valve.
- The model fitted with 15 mm pilots uses pilots series N33_0A and N33_0E (1 Watt)

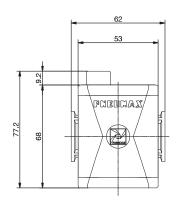
lechnical	charact	eristics

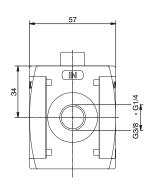
Supply and operating connections	G 1/4" - G 3/8"		Ordering code
Discharge connections	G 3/8"		
Working temperature	-5°C +50°C		Ø 172 @ VE Ø
Weight with Technopolymer threads	200 g		VERSION
Weight with threaded inserts	210 g	V	N = Metal inserts
Assembly positions	Indifferent		T = Technopolymer thread
, ,			CONNECTIONS
Min. Pressure working	2,5 bar	●	A = G1/4"(only for "N" version) B = G3/8"
Max. Pressure working	10 bar		C = G3/8" NPT(only for "N" version
Max. fitting torque	00/01 40 N		15 mm COIL VOLTAGE
(with Technopolymer threads)	G3/8"= 16 Nm		A4 = 12 V DC
Max. fitting torque	G1/4" = 20 Nm		A5 = 24 V DC
J ,			A6 = 24 V AC (50-60 Hz)
(with threaded inserts)	G3/8" = 25 Nm		A7 = 110 V AC (50-60 Hz)
Nominal flow rate	2200 N I /min.		A8 = 220 V AC (50-60 Hz)
at 6 bar with Δp=1	2200 NI/IIIII.		A9 = 24 V DC (1 Watt)
			22 mm COIL VOLTAGE
			B2 = Without coil
			M2 mechanic
		A	B4 = 12 V DC
			B5 = 24 V DC
			B6 = 24 V AC (50-60 Hz)
Exhaust nominal flow rate			B7 = 110 V AC (50-60 Hz)
at 6 bar with ∆p=1	1500 N i /min.		B8 = 220 V AC (50-60 Hz)
at o bar with $\Delta p = 1$			B9 = 24 V DC (2 Watt)
			30 mm COIL VOLTAGE
			C5 = 24 V DC
			C6 = 24 V AC (50-60 Hz)
			C7 = 110 V AC (50-60 Hz)
			C8 = 230 V AC (50-60 Hz) C9 = 24 V DC (2 Watt)
			109 = 24 V DC (2 Watt)

Series Airplus Size 2

Progressive start-up valve (AP)







Example: T172BAP: size 2, Progressive start-up valve with Technopolymer threads, G3/8" connections

Operational characteristics - Down stream circuit filling time regulated via a built in flow regulator.

Full pressure is allowed once the down stream circuit pressure reaches 50% of the inlet pressure.

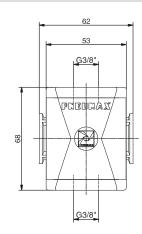
Technical characteristics		
Connections	G 1/4" - G 3/8"	
Max. inlet pressure	13 bar	
Working temperature	-5°C +50°C	
Weight with Technopolymer threads	gr. 140	
Weight with threaded inserts	gr. 150	
Max. fitting torque (with Technopolymer threads)	G3/8" = 16 Nm	
Max. fitting torque	G1/4" = 20 Nm	□'
(with threaded inserts)	G3/8" = 25 Nm	
Assembly positions	Indifferent	
Min. pressure working	2,5 bar	
Nominal flow rate	0000 NII/rrsira	
at 6 bar with Δp=1	2200 NI/min.	
Fully open built in flow	200 N l /min.	
regulator flow rate	200 N l /min.	

	Ø 172 @ AP
	VERS I ON
V	N = Metal inserts
	T = Technopolymer thread
	CONNECTIONS
0	A = G1/4"(only for "N" version)
G	B = G3/8"
	C = G3/8" NPT(only for "N" version)

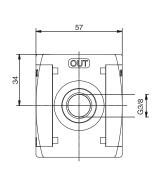
Ordering code

Air intake (PA)





regulator flow rate

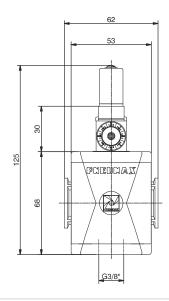


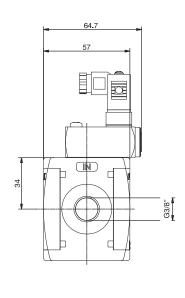
Example: T172BPA: size 2, Air intake with Technopolymer threads, G3/8" connections

Operational characteristics	Technical characteristics		
- Available with two G3/8" threaded connections.	Connections	G 3/8"	Ordering code
	Max. inlet pressure	13 bar	
Attenction For this product are available only	Working temperature	-5°C +50°C	T172BPA
Technopolymer connections	Weight	gr. 95,5	
	Assembly positions	Indifferent	
	Max. fitting torque	G3/8" = 16 Nm	
	(with Technopolymer threads)	35/5 - 16 1411	

Pressure switch (PP)







Example: T172BPP: Size 2, Pressure switch with Technopolymer threads, G3/8" connections

Operational characteristics

- Built in adjustable pressure switch (2 to 10 bar) with electrical connection.
- G 3/8" threaded connection on the bottom face.
- The electrical connection is made by mean of a 15 mm connector DIN 43650 type C. The microswitch contact could be normally closed or open (change overswitch).

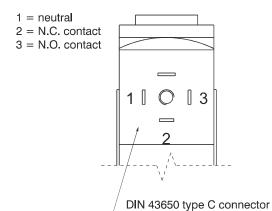
Attenction

For this product are available only Technopolymer connections

Technical characteristics

Connections	G 3/8"	Ordering code
Max. inlet pressure	13 bar	
Working temperature	-5°C +50°C	T172BPP
Weight	gr. 179	
Microswitch capacity	1A	
Grade of protection	IP 65	
(with connector assembled)	11 00	
Adjusting range	2 -10 bar	
Assembly positions	Indifferent	
Max. fitting torque	CO/01 40 Nim	
(with Technopolymer threads)	G3/8" = 16 Nm	
Microswitch maximum tension	250 VAC	

Connection

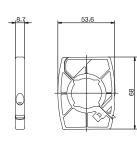


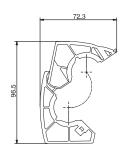
Flange X

Ordering code

T172X







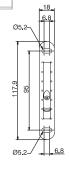
Weight 21 gr. Example: T172X: Size 2 coupling flange - Enables the quick connnection of two functions.

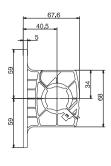
Flange Y

Ordering code

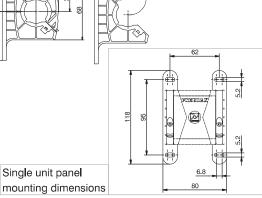
T172Y







Single unit panel



Weight 33 gr. Example: T172Y: Size 2 coupling flange with mounting holes - Used to couple together two elements and

- to panel mount them.

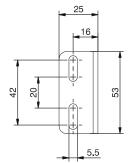
 Used to panel mount one single element.

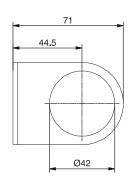
Fixing bracket

Ordering code

T17250







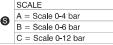
Weight 71 gr.
- Allows for regulators and filter regulators to be panel mounted.

Pressure gauge

Ordering code

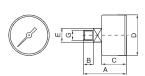
17070**Ø ⑤**

	VERSION
V	A = Dial Ø40
	B = Dial Ø50
	SCALE
•	A = Scale 0-4 bar







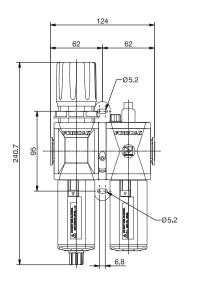


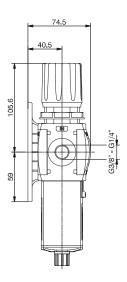
			DIMEN	NOIS	S		
CODE	Α	В	С	D	Е	G	Weight gr.
17070A	44	10	26	41	14	1/8"	60
17070B	45	10	27	49	14	1/8"	80



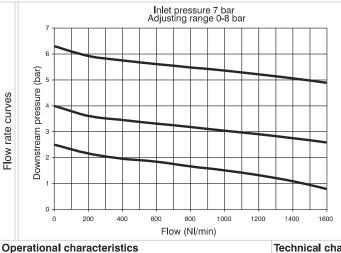
Service unit assembled (EM+L) (E+L) (EW+L)

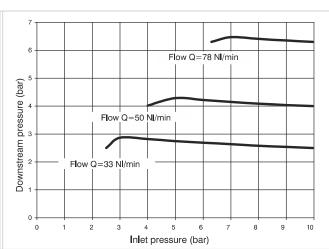






Example: GT172BHG: size 2, combined group comprising Filter-regulator and Lubricator, Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range and 20 µm filter pore size





Operational characteristics	ò
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Combined group comprising Filter-regulator with built in manometer and Lubricator assembled with a (Y) type coupling kit for panel mounting.

Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

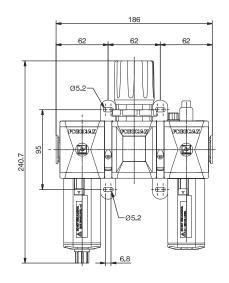
commodi onaraotemotico	Technical charac	teristics
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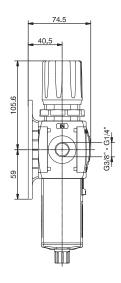
Adjustment characteristics

iconincal characteristics			
Connections	G 1/4" - G 3/8"		Ordering code
Max. inlet pressure	13 bar		
Working temperature	-5°C +50°C		G ♥ 172 @⊕◎●
Weight with Technopolymer threads	gr. 643		VERSION
Weight with threaded inserts	gr. 663	V	N = Metal inserts
	0-2 bar / 0-4 bar		T = Technopolymer thread
Pressure range	0-8 bar / 0-12 bar		CONNECTIONS A = G1/4"(only for "N" version)
Filter pore size	5 μm - 20 μm - 50 μm	•	B = G3/8"
•		_	C = G3/8" NPT(only for "N" version)
Bowl capacity	34 cm ³	_	TYPE
Indicative oil drip rate	1 drop every	•	H =Built in gauge
maiodive on any rate	300/600 NI		J = G1/8" gauge connection
Oil type	FD22 - HG32		FILTER PORE SIZE
Bowl capacity	70 cm ³		ADJUSTING RANGE C = 5 µm / 0-8 bar
Assembly positions	Vertical		$D = 5 \mu m / 0-12 bar$
	Vortidai	8	$G = 20 \mu m / 0-8 bar$
Max. fitting torque	G3/8" = 16 Nm		$H = 20 \mu m / 0-12 bar$
(with Technopolymer threads)			N = 50 μm / 0-8 bar
Max. fitting torque	G1/4" = 20 Nm		P = 50 μm / 0-12 bar
(with threaded inserts)	G3/8" = 25 Nm		OPTIONS
(-	= Standard *
			A = Min.oil level indicator NO C = Min.oil level indicator NC
		0	S = Automatic drain
		•	SA = Automatic drain +
			Min.oil level indicator NC
Min. operational flow at 6,3 bar	70 NI/min.		SC = Automatic drain +
•			Min.oil level indicator NC
			FLOW DIRECTION
			= Standard
		0	(from left to right)
			W = from right to left

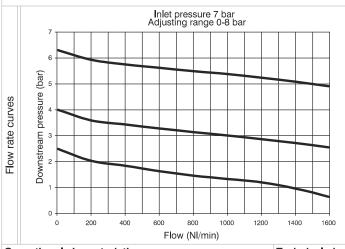
Service unit assembled (F+RM+L) (F+R+L) (F+RW+L)

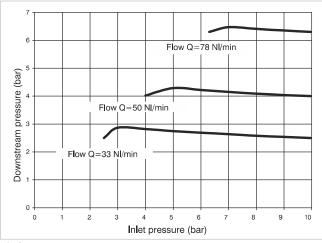






Example: GT172BKG: size 2 combined group comprising Filter, Regulator and Lubricator Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range and 20 µm filter pore size





Operational characteristics

Combined group comprising Filter, Regulator with built in manometer and Lubricator assembled with two (Y) type coupling kits for panel mounting. Integrated manometer 0-12 bar as standard (for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics

Adjustment characteristics

Connections	G 1/4" - G 3/8"		Ordering code
Max. inlet pressure	13 bar		
Working temperature	-5°C +50°C		G Ø 172 00 900
Weight with Technopolymer threads	gr. 796		VERSION
Weight with threaded inserts	gr. 826	V	N = Metal inserts
	0-2 bar / 0-4 bar		T = Technopolymer three
Pressure range	,		CONNECTIONS
	0-8 bar / 0-12 bar	•	A = G1/4"(only for "N" version)
Filter pore size	5 μm - 20 μm - 50 μm		B = G3/8"
Bowl capacity	34 cm ³		C = G3/8" NPT(only for 'N' TYPE
	1 drop every	1	
Indicative oil drip rate	300/600 NI		T = G1/8" gauge conn
Oil town		-	FILTER PORE SIZE
Oil type	FD22 - HG32	_	ADJUSTING RANGE
Bowl capacity	70 cm³		$C = 5 \mu \text{m} / 0 - 8 \text{bar}$
Assembly positions	Vertical	8	$D = 5 \mu m / 0-12 bar$
Max. fitting torque		1	$G = 20 \mu \text{m} / 0-8 \text{bar}$
	G3/8" = 16 Nm		$H = 20 \mu \text{m} / 0 - 12 \text{bar}$
(with Technopolymer threads)		_	$N = 50 \mu \text{m} / 0-8 \text{bar}$
Max. fitting torque	G1/4" = 20 Nm		$P = 50 \mu\text{m} / 0-12 \text{bar}$
(with threaded inserts)	G3/8" = 25 Nm		OPTIONS = Standard *
			A = Min.oil level indicat
			C = Min.oil level indicat
		0	
		-	SA = Automatic drain -
			Min,oil level indica
Min. operational flow at 6,3 bar	70 NI/min.		SC = Automatic drain -
			Min oil level indica
			FLOW DIRECTION
			= Standard

172**00**00

	VERSION
\bigvee	N = Metal inserts
	T = Technopolymer thread
	CONNECTIONS
_	A = G1/4"(only for "N" version)

	A - G1/4 (only for 'N' version)
U	B = G3/8"
	C = G3/8" NPT(only for "N" version)
	TYPE
0	K = Built in gauge

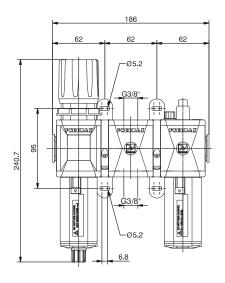
•	IX - Dulk in gauge					
	T = G1/8" gauge connection					
	FILTER PORE SIZE					
	ADJUSTING RANGE					
	$C = 5 \mu m / 0-8 bar$					
8	$D = 5 \mu m / 0-12 bar$					
•	$G = 20 \mu m / 0-8 bar$					
	$H = 20 \mu m / 0 - 12 bar$					

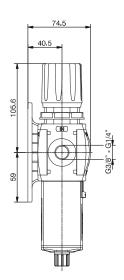
- 0 μm / 0-8 bar 0 μm / 0-12 bar NS
- tandard * in.oil level indicator NO
- lin.oil level indicator NC utomatic drain Automatic drain +
- lin.oil level indicator NO Automatic drain lin,oil level indicator NC
- DIRECTION tandard (from left to right)

 W = from right to left

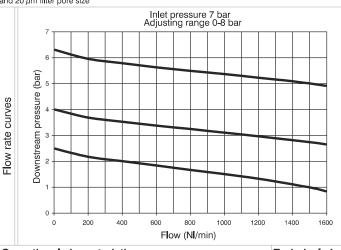
Service unit assembled (EM+PA+L) (E+PA+L) (EW+PA+L)

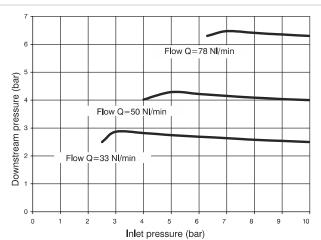






Example: GT172BNG: size 2 combined group comprising Filter-regulator, Air intake and Lubricator Technopolymer threads, G3/8" connections, 0 to 8 bar adjusting range and 20 μ m filter pore size





Operational characteristics

Combined group comprising Filter-regulator with built in manometer, Air intake and Lubricator assembled with two (Y) type coupling kits for panel mounting.

Integrated manometer 0-12 bar as standard (for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

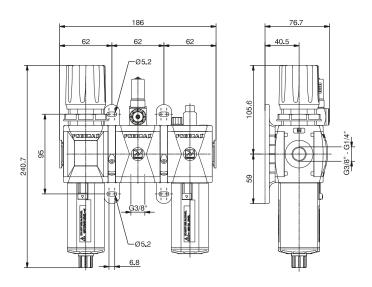
Technical characteristics

Adjustment characteristics

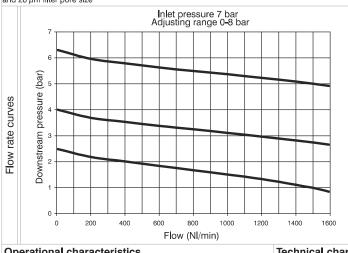
Toomingar onaraotoriotico			
Connections	G 1/4" - G 3/8"		Ordering code
Max. inlet pressure	13 bar		
Working temperature	-5°C +50°C	G Ø 172 @@ ©@	
Weight with Technopolymer threads	gr. 771,5	1	VERSION
Weight with threaded inserts	gr. 791,5	I - F	N = Metal inserts
_	0-2 bar / 0-4 bar	-	T = Technopolymer thread
Pressure range	0-8 bar / 0-12 bar		CONNECTIONS A = G1/4"(only for "N" version)
Filter pore size	5 μm - 20 μm - 50 μm		B = G3/8"
'	34 cm ³		C = G3/8" NPT(only for "N" version)
Bowl capacity		⊢	TYPE
Indicative oil drip rate	1 drop every	- H	N = Built in gauge
	300/600 NI	-	P = G1/8" gauge connection
Oil type	FD22 - HG32	1 1	FILTER PORE SIZE ADJUSTING RANGE
Bowl capacity	70 cm ³	I -	$C = 5 \mu \text{m} / 0-8 \text{ bar}$
Assembly positions	Vertical		$D = 5 \mu\text{m} / 0 - 12 \text{bar}$
Max. fitting torque		7 6	$G = 20 \mu \text{m} / 0 - 8 \text{bar}$
	G3/8" = 16 Nm		$H = 20 \mu\text{m} / 0-12 \text{bar}$
(with Technopolymer threads)			$N = 50 \mu \text{m} / 0 - 8 \text{bar}$
Max. fitting torque	G1/4" = 20 Nm		P = 50 μm / 0-12 bar
(with threaded inserts)	G3/8" = 25 Nm		OPTIONS = Standard *
		1 1	= Standard " A = Min.oil level indicator NO
			C = Min.oil level indicator NC
			S = Automatic drain
			SA = Automatic drain +
			Min,oil level indicator NO
Min. operational flow at 6,3 bar	70 NI/min.		SC = Automatic drain +
			Min.oil level indicator NC
		F	FLOW DIRECTION
		0	= Standard
		•	(from left to right)
			N = from right to left

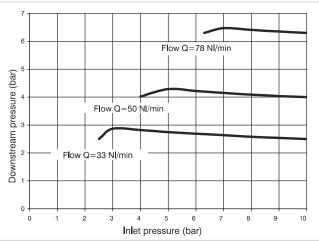
Service unit assembled (EM+PP+L) (E+PP+L) (EW+PP+L)





Example: GT172BRG: size 2 combined group comprising Filter-Regulator, Pressure switch and Lubricator Technopolymer threads, G3/8" connections 0 to 8 bar adjusting range and 20 μ m filter pore size





Operational characteristics

* no additional letter required

Combined group comprising Filter-regulator with built in manometer, Pressure switch and Lubricator assembled with two (Y) type coupling kits for panel mountings. Integrated manometer 0-12 bar as standard (for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics

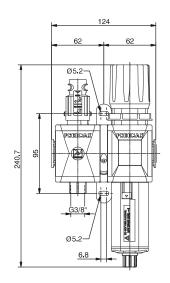
Adjustment characteristics

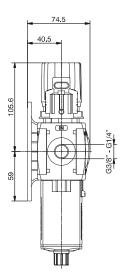
recillical characteristics			
Connections	G 1/4" - G 3/8"		Ordering code
Max. inlet pressure	13 bar		
Working temperature	-5°C +50°C		G Ø 172 @@©
Weight with Technopolymer threads	gr. 855		VERSION
Weight with threaded inserts	gr. 875	V	N = Metal inserts
	0-2 bar / 0-4 bar	_	T = Technopolymer thread
Pressure range	0-8 bar / 0-12 bar		CONNECTIONS
		•	A = G1/4"(only for "N" version) B = G3/8"
Filter pore size	5 μm - 20 μm - 50 μm		C = G3/8" NPT(only for "N" version)
Bowl capacity	34 cm³		TYPE
Indianti a cil deia esta	1 drop every	0	
Indicative oil drip rate	300/600 NI		C = G1/8" gauge connection
Oil type	FD22 - HG32		FILTER PORE SIZE
		-	ADJUSTING RANGE
Bowl capacity	70 cm ³		C = 5 µm / 0-8 bar
Assembly positions	Vertica l	8	$D = 5 \mu m / 0-12 bar$
Max. fitting torque			$G = 20 \mu\text{m} / 0-8 \text{bar}$
(with Technopolymer threads)	G3/8" = 16 Nm		$H = 20 \mu\text{m} / 0-12 \text{bar}$
, , ,	Od /4II - OO NI	-	$N = 50 \mu\text{m} / 0-8 \text{ bar}$ $P = 50 \mu\text{m} / 0-12 \text{ bar}$
Max. fitting torque	G1/4" = 20 Nm		OPTIONS
(with threaded inserts)	G3/8" = 25 Nm		= Standard *
			A = Min.oil level indicator NO
			C = Min.oil level indicator NC
		0	S = Automatic drain
			SA = Automatic drain +
			Min,oil level indicator NC
Min. operational flow at 6,3 bar	70 N i /min.		SC = Automatic drain +
		_	Min oil level indicator NC
			FLOW DIRECTION
		0	= Standard
			(from left to right) W = from right to left
			vv = irom right to jet

Series Airplus Size 2

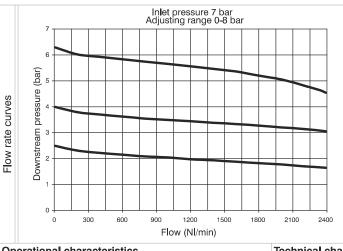
Service unit assembled (VL+EM) (VL+E) (VL+EW)

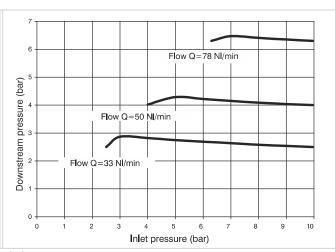






Example: GT172BVGG: size 2 combined group comprising Shut-off valve, Filter-regulator Technopolymer threads, G3/8" connections 0 to 8 bar adjusting range and 20 µm filter pore size





Operational characteristics

Combined group comprising manual shut-off valve, Filter regulator with built in manometer, assembled with one (Y) type coupling kit for panel mountings. Integrated manometer 0-12 bar as standard (for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics

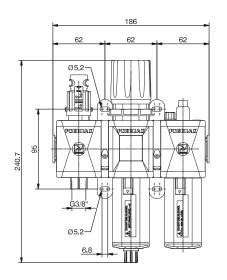
Adjustment characteristics

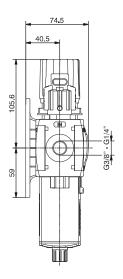
Connections	G 1/4" - G 3/8"	Ordering code	
Max. inlet pressure	13 bar	G Ø 172 ◎❶ ⑤ ◎	
Working temperature	-5°C +50°C		
Weight with Technopolymer threads	gr. 613	VERSION	
Weight with threaded inserts	gr. 633	N = Metal inserts	
Pressure range	0-2 bar / 0-4 bar	T = Technopolymer thread CONNECTIONS	
Tressure range	0-8 bar / 0-12 bar	A = G1/4"(only for "N' version)	
Filter pore size	5 μm - 20 μm - 50 μm	B = G3/8"	
Bowl capacity	34 cm ³	C = G3/8" NPT(only for "N" version)	
	1 drop every	TYPE VG = Built in gauge	
Indicative oil drip rate	300/600 NI	VU = G1/8" gauge connection	
Oil type	FD22 - HG32	FILTER PORE SIZE ADJUSTING RANGE	
Bowl capacity	70 cm ³	$C = 5 \mu m / 0-8 bar$	
Assembly positions	Vertical	$D = 5 \mu m / 0-12 bar$	
Max. fitting torque		G = 20 μm / 0-8 bar	
(with Technopolymer threads)	G3/8"= 16 Nm	$H = 20 \mu\text{m} / 0-12 \text{bar}$	
, , , ,	0.1/48 00.14	$N = 50 \mu\text{m} / 0-8 \text{ bar}$ $P = 50 \mu\text{m} / 0-12 \text{ bar}$	
Max. fitting torque	G1/4" = 20 Nm	OPTIONS	
(with threaded inserts)	G3/8" = 25 Nm	Standard *	
		S = Automatic drain	
		FLOW DIRECTION	
Min. operational flow at 6,3 bar	70 N I /min.	= Standard	
		(from left to right)	
		W = from right to left	

* no additional letter required

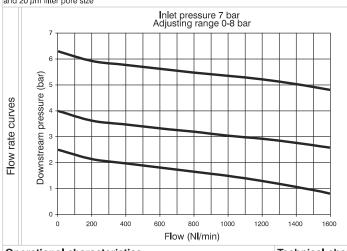
Service unit assembled (VL+EM+L) (VL+E+L) (VL+EW+L)

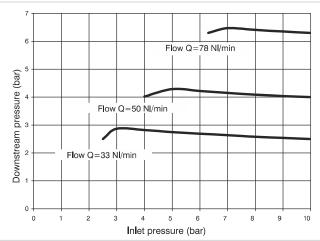






Example: GT172BVHG: size 2 combined group comprising Shut-off valve, Filter-regulator and Lubricator Technopolymer threads, G3/8" connections 0 to 8 bar adjusting range and 20 µm filter pore size





Operational characteristics

* no additional letter required

Combined group comprising manual shut-off valve, Filter - regulator with built in manometer and Lubricator assembled with two(Y) type coupling kits for panel mountings.

Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics

Adjustment characteristics

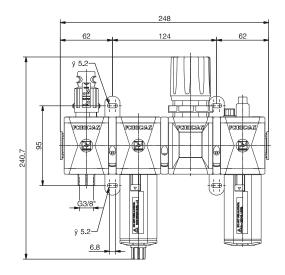
iconnical characteristics			
Connections	G 1/4" - G 3/8"		Ordering code
Max. inlet pressure	13 bar		
Working temperature	-5°C +50°C		G ♥ 172 ●❶⑤● ●
Weight with Technopolymer threads	gr. 856		VERSION
Weight with threaded inserts	gr. 886	V	N = Metal inserts
Trongin man an oddod moone	0-2 bar / 0-4 bar		T = Technopolymer thread
Pressure range	,		CONNECTIONS
	0-8 bar / 0-12 bar	•	A = G1/4"(only for "N" version)
Filter pore size	5 μm - 20 μm - 50 μm		B = G3/8"
Bowl capacity	34 cm ³		C = G3/8" NPT(only for "N" version
2011 capacity		۱.	TYPE
Indicative oil drip rate	1 drop every	•	TTT Danie III generale
·	300/600 NI		VJ = G1/8" gauge connec
Oil type	FD22 - HG32		FILTER PORE SIZE
Bowl capacity	70 cm ³		ADJUSTING RANGE
. ,		+ .	$C = 5 \mu m / 0-8 bar$ $D = 5 \mu m / 0-12 bar$
Assembly positions	Vertical	8	$G = 20 \mu m / 0-8 bar$
Max. fitting torque	G3/8" = 16 Nm		$H = 20 \mu\text{m} / 0\text{-}12 \text{bar}$
(with Technopolymer threads)	G3/6 = 16 MIII		$N = 50 \mu\text{m} / 0-8 \text{bar}$
Max. fitting torque	G1/4" = 20 Nm		$P = 50 \mu\text{m} / 0-12 \text{bar}$
	·		OPTIONS
(with threaded inserts)	G3/8" = 25 Nm		= Standard *
		•	A = Min.oil level indicator N
			C = Min.oil level indicator I
			S = Automatic drain
			SA = Automatic drain +
Min and the state of the state	-0 M/		Min,oil level indicator
Min. operational flow at 6,3 bar	70 NI/min.		SC = Automatic drain +
			Min,oil level indicator
		•	FLOW DIRECTION
			= Standard
			(from left to right)
			W = from right to left

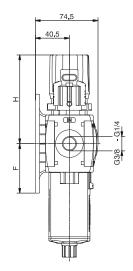
NO NC



Service unit assembled (VL+F+RM+L) (VL+F+R+L) (VL+F+RW+L)



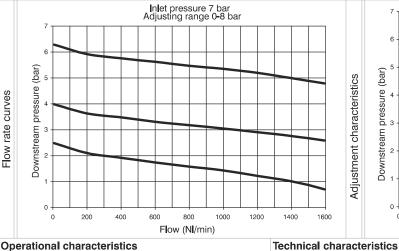


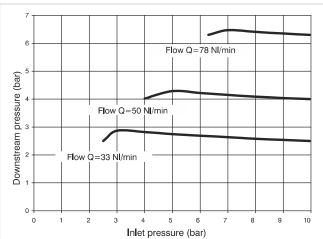


Example: GT172BVKG: size 2 combined group comprising Shut-off valve, Filter, Regulator and Lubricator Technopolymer threads, G3/8" connections 0 to 8 bar adjusting range and 20 μ m filter pore size

Connections

Adjustment characteristics





G 1/4" - G 3/8"

70 NI/min.

Operational characteristics

Combined group comprising manual shut - off valve, Filter, Regulator with built in manometer and Lubricator, assembled with two (Y) type coupling kits for panel mounting and one (X) type coupling kit.

Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Max. inlet pressure	13 bar	H
Working temperature	-5°C +50°C	
Weight with Technopolymer threads	gr. 997	ŀ
Weight with threaded inserts	gr. 1037	
Pressure range	0-2 bar / 0-4 bar	ŀ
	0-8 bar / 0-12 bar	
Filter pore size	5 μm - 20 μm - 50 μm	
Bowl capacity	34 cm³	ŀ
Indicative oil drip rate	1 drop every	
indicative oil drip rate	300/600 NI	L
Oil type	FD22 - HG32	
Bowl capacity	70 cm ³	

Assembly positions	Vertical
Max. fitting torque	G3/8" = 16 Nm
with Technopolymer threads)	G3/8 = 16 NIII
Max. fitting torque	G1/4" = 20 Nm
(with threaded inserts)	G3/8" = 25 Nm

Min. operational flow at 6,3 bar

 $P = 50 \, \mu \text{m} / 0 - 12 \, \text{bar}$ OPTIONS = Standard A = Min.oil level indicator NO C = Min.oil level indicator NC S = Automatic drain SA = Automatic drain +

Min.oil level indicator NO SC = Automatic drain + Min.oil level indicator NC

Ordering code

G**Ø**172**GG**SOD

T = Technopolymer thread

C = G3/8" NPT(only for "N" version)

A = G1/4"(only for "N" version)

VK = Built in gauge VT = G1/8" gauge connection

FILTER PORE SIZE ADJUSTING RANGE

 $C = 5 \,\mu \text{m} / 0-8 \,\text{bar}$ $D = 5 \mu m / 0-12 bar$

 $G = 20 \, \mu \text{m} / 0 - 8 \, \text{bar}$ $H = 20 \,\mu\text{m} / 0-12 \,\text{bar}$ $N = 50 \, \mu \text{m} / 0 - 8 \, \text{bar}$

VERSION

B = G3/8"

N = Metal inserts

CONNECTIONS

V

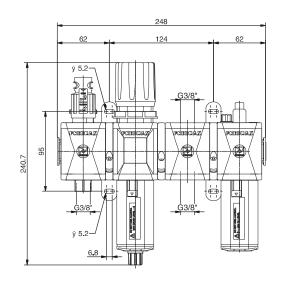
8

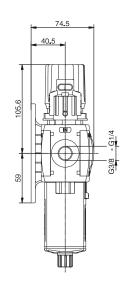
FLOW DIRECTION = Standard

(from left to right)
W = from right to left

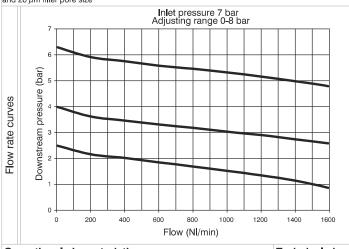
Service unit assembled (VL+EM+PA+L) (VL+E+PA+L) (VL+EW+PA+L)

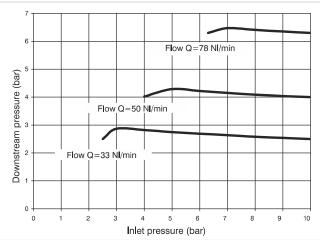






Example: GT172BVNG: size 2 combined group comprising Shut-off valve, Filter-regulator, Air intake and Lubricator Technopolymer threads, G3/8" connections 0 to 8 baradjusting range and 20 µm filter pore size





Operational characteristics

* no additional letter required

Combined group comprising manual shut-off valve, Filter - regulator with built in manometer, Air intake and Lubricator, assembled with two (Y) type coupling kits for panel mounting and one (X) type coupling kit.

Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics

Adjustment characteristics

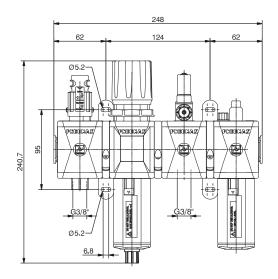
lechnical characteristics			
Connections	G 1/4" - G 3/8"	Ordering code	
Max. inlet pressure	13 bar	0	
Working temperature	-5°C +50°C	G ♥ 172 @⊕ \$ @●	
Weight with Technopolymer threads	gr. 972,5	VERSION	
Weight with threaded inserts	gr. 1002,5	N = Metal inserts	
Pressure range	0-2 bar / 0-4 bar	T = Technopolymer thread CONNECTIONS	
Tessure range	0-8 bar / 0-12 bar	A = G1/4"(only for "N" version)	
Filter pore size	5 μm - 20 μm - 50 μm	B = G3/8"	
Bowl capacity	34 cm ³	C = G3/8" NPT(only for "N" version)	
Indicative oil drip rate	1 drop every 300/600 NI	TYPE VN = Built in gauge VP = G1/8" gauge connection	
Oil type	FD22 - HG32	FILTER PORE SIZE	
Bowl capacity	70 cm ³	ADJUSTING RANGE $C = 5 \mu \text{m} / 0-8 \text{ bar}$ $D = 5 \mu \text{m} / 0-12 \text{ bar}$	
Assembly positions	Vertical		
Max, fitting torque		$G = 20 \mu \text{m} / 0-8 \text{bar}$	
(with Technopolymer threads)	G3/8" = 16 Nm	$H = 20 \mu\text{m} / 0-12 \text{bar}$ $N = 50 \mu\text{m} / 0-8 \text{bar}$	
Max, fitting torque	G1/4" = 20 Nm	$P = 50 \mu \text{m} / 0 - 12 \text{bar}$	
(with threaded inserts)	G3/8" = 25 Nm	OPTIONS = Standard *	
Min. operational flow at 6,3 bar	70 NI/min.	A = Min.oil level indicator NO C = Min.oil level indicator NC S = Automatic drain SA = Automatic drain + Min.oil level indicator NO SC = Automatic drain + Min.oil level indicator NC FLOW DIRECTION = Standard (from left to right)	

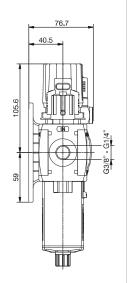
W = from right to left



Service unit assembled (VL+EM+PP+L) (VL+E+PP+L) (VL+EW+PP+L)

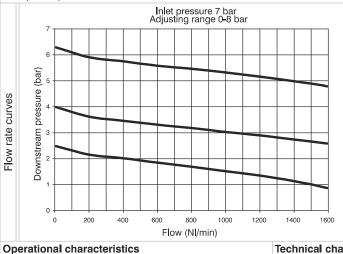


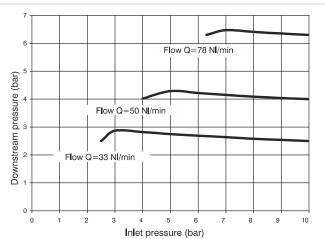




Example: GT172BVRG: size 2 combined group comprising Shut-off valve, Filter-regulator, Pressure switch and Lubricator Technopolymer threads, G3/8" connections adjusting range 0 to 8 bar and 20 μ m filter pore size

Adjustment characteristics





Combined group comprising manual shut-off valve, Filter -
regulator with built in manometer, Pressure switch and
Lubricator, assembled with two (Y) type coupling kits for panel
mounting and one (X) type coupling kit.
Integrated manometer 0-12 bar as standard

(for 0-8 and 0-12 bar range) and 0-4 bar (for 0-2 and 0-4 range)

Note

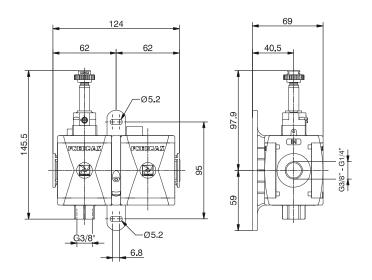
The pressure must be always regulating while increasing. For a more precise regulation and higher sensibility, the use of a regulator with a pressure range as close as possible to the regulated pressure is recommended.

Technical characteristics		
Connections	G 1/4" - G 3/8"	
Max. inlet pressure	13 bar	-
Working temperature	-5°C +50°C	
Weight with Technopolymer threads	gr. 1056	
Weight with threaded inserts	gr. 1086	
Pressure range	0-2 bar / 0-4 bar	-
Tressure range	0-8 bar / 0-12 bar	
Filter pore size	5 μm - 20 μm - 50 μm	
Bowl capacity	34 cm ³	-
Indicative oil drip rate	1 drop every	
indicative oil drip rate	300/600 NI	
Oil type	FD22 - HG32	
Bowl capacity	70 cm ³	
Assembly positions	Vertical	
Max. fitting torque	G3/8" = 16 Nm	
(with Technopolymer threads)	G3/8 = 16 NIII	
Max. fitting torque	G1/4" = 20 Nm	
(with threaded inserts)	G3/8" = 25 Nm	
Min appretional flow at 6.2 har	70 NH/	
Min. operational flow at 6,3 bar	70 N I /min.	

Ordering code			
	G Ø 172 @D© 00		
	VERSION		
V	N = Metal inserts		
	T = Technopolymer thread		
	CONNECTIONS		
0	A = G1/4"(only for "N" version)		
	B = G3/8"		
	C = G3/8" NPT(only for "N" version)		
۱_	TYPE		
•	VR = Built in gauge		
	VC = G1/8" gauge connection		
	FILTER PORE SIZE		
	ADJUSTING RANGE		
-	$C = 5 \mu m / 0-8 bar$		
8	$D = 5 \mu m / 0-12 bar$		
	$G = 20 \mu\text{m} / 0-8 \text{bar}$		
	$H = 20 \mu m / 0-12 bar$ $N = 50 \mu m / 0-8 bar$		
	$P = 50 \mu\text{m} / 0-12 \text{bar}$		
	OPTIONS		
	= Standard *		
	A = Min.oil level indicator NO		
	C = Min.oil level indicator NC		
•	S = Automatic drain		
	SA = Automatic drain +		
	Min.oil level indicator NO		
	SC = Automatic drain +		
	Min.oil level indicator NC		
	FLOW DIRECTION		
•	= Standard		
9	(from left to right)		
	W = from right to left		

Service unit assembled (VE+AP)





Example: GT172BSB2: size 2 combined group comprising Electric shut-off valve, Progressive start-up valve without coil with M2 pilot Technopolymer threads, G3/8" connections

Operational characteristics	1
Combined group comprising Electric shut - off valve and	C
Progressive start-up valve assembled with a (Y) type coupling kit	٨
for panel mounting.	٨

Technical characteristics				
Connections	G 1/4" - G 3/8"	Ordering code		
Max. inlet pressure	10 bar	GØ172⊚SØ		
Min. inlet pressure	2.5 bar			
Working temperature	-5°C +50°C	VERSION		
Weight with Technopolymer threads	gr. 373	N = Metal inserts		
Weight with threaded inserts	gr. 393	T = Technopolymer thread		
Assembly positions	Indifferent	CONNECTIONS A = G1/4"(only for "N" version)		
Max. fitting torque	THE STATE OF THE S	B = G3/8"		
0 1	G3/8" = 16 Nm	C = G3/8" NPT(only for "N" vers		
(with Technopolymer threads)		15 mm COIL VOLTAGE		
Max. fitting torque	G1/4" = 20 Nm	A4 = 12 V DC		
(with threaded inserts)	G3/8" = 25 Nm	A5 = 24 V DC		
		A6 = 24 V AC (50-60 Hz)		
		A7 = 110 V AC (50-60 Hz) A8 = 220 V AC (50-60 Hz)		
		A9 = 24 V DC (1 Watt)		
		22 mm COIL VOLTAGE		
			B2 = Without coil	
			M2 mechanic	
		A B4 = 12 V DC		
		B5 = 24 V DC		
Flow at 6 bar with $\Delta p=1$	1800 N i /min.	B6 = 24 V AC (50-60 Hz)		
		B7 = 110 V AC (50-60 Hz)		
		B8 = 220 V AC (50-60 Hz) B9 = 24 V DC (2 Watt)		
			30 mm COIL VOLTAGE	
				C5 = 24 V DC
				C6 = 24 V AC (50-60 Hz)
			C7 = 110 V AC (50-60 Hz)	
		C8 = 230 V AC (50-60 Hz)		
		C9 = 24 V DC (2 Watt)		