

## General

Competitively priced, good performance and versatility combined with a compact design are the main characteristics of this new series of valves. The aluminium valve body and spool/seal arrangement optimize both the flow rate and the valve switching time.

This new series of valves are available with G1/8" and G1/4" ports in 3/2, 5/2 and 5/3 versions. Monostable or bistable versions are available and include an integrated technopolymer solenoid operator with 9mm stem and built in manual override

The valves can be supplied with or without the solenoid coil, however, if the solenoid coil is required please refer to the following table:

Voltages		Coil Code	Voltage Code
Direct current DC	12V (3,5W)	<b>MF4</b>	<b>F04</b>
	24V (3,5W)	<b>MF5</b>	<b>F05</b>
Alternating current AC 50 Hz	24V (3,7W)	<b>MF56</b>	<b>F56</b>
	110V (3,7W)	<b>MF57</b>	<b>F57</b>
	220V (3,7W)	<b>MF58</b>	<b>F58</b>

Connectors Ordering codes		
Voltages		Kit 100 pieces
DC/AC	24V	<b>888.11.01L-K</b>
Alternating current AC 50 - 60 Hz	110V	<b>888.11.02L-K</b>
	220V	<b>888.11.03L-K</b>

## Construction characteristics

Body	Aluminium
Operators	Technopolymer
	Aluminium for spring bottom plates
Spools	Aluminium
Seals	NBR
Pistons	Technopolymer
Springs	Spring steel

## Use and maintenance

These valves have an average life of 15 million cycles depending on the application and air quality, filtered and lubricated air using specified lubricants will dramatically reduce the wear of the seals and ensures long and trouble free operation.

Please ensure that the valve is being used according with the manufacturers specification, such as air pressure and temperature and that exhaust ports 3 & 5 are protected against the possible ingress of dirt or debris.

Repair kits including the spool complete with seals are available for overhauling the valves; however, although this is a simple operation it should be carried out by a competent person.

Solenoid - Spring - 3/2

Ordering code

8880.32.ⓕ.39.Ⓥ

Self-feeding

FUNCTION

ⓕ A=Normally Open

C=Normally Closed

VOLTAGE

Ⓥ F05=24 V DC

F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 210

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	790	5,8	G 1/8"

Solenoid - Spring - 5/2

Ordering code

8880.52.00.39.Ⓥ

Self-feeding

VOLTAGE

Ⓥ F05=24 V DC

F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 220

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	790	5,8	G 1/8"

Solenoid - Solenoid - 3/2

Ordering code

8880.32.00.35.Ⓥ

VOLTAGE

Ⓥ F05=24 V DC

F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 310

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	790	5,8	G 1/8"

**Solenoid - Solenoid - 5/2**

Ordering code

8880.52.00.35.Ⓟ

VOLTAGE	
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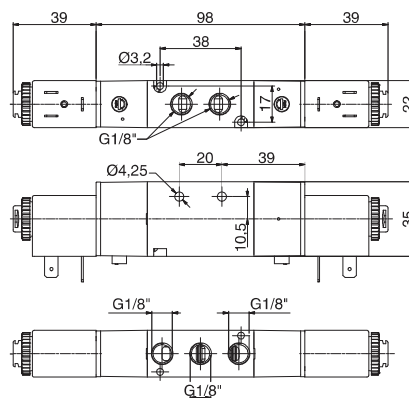
F05=24 V DC

F56=24 V (50-60 Hz)
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F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil



Weight gr. 320  
Minimum working pressure 2 bar



<b>Operating Characteristics</b>	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (l/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	790	5,8	G 1/8"

**Solenoid - Solenoid - 5/3**

Ordering code

**8880.53.ⓕ.35.Ⓥ**

FUNCTION
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31=Closed centres

32=Open centres

33=Pressured centres

VOLTAGE	
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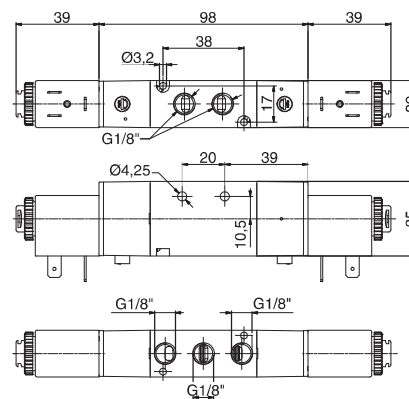
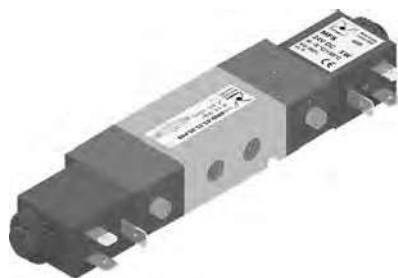
F05=24 V DC

F56=24 V (50-60 Hz)

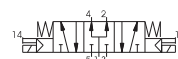
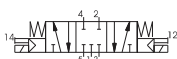
F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil



Weight gr. 330
Minimum working pressure 2,5 bar



<b>Operating Characteristics</b>	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (l/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	440	5,8	G 1/8"

Solenoid - Spring - 3/2

Ordering code

8884.32.Ⓡ.39.Ⓥ

Self-feeding

FUNCTION

Ⓡ A= Normally Open

C= Normally Closed

VOLTAGE

F05=24 V DC

Ⓥ F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 210

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	890	6,5	G 1/4"

Solenoid - Spring - 5/2

Ordering code

8884.52.00.39.Ⓥ

Self-feeding

VOLTAGE

F05=24 V DC

Ⓥ F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 220

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	890	6,5	G 1/4"

Solenoid - Solenoid - 3/2

Ordering code

8884.32.00.35.Ⓥ

VOLTAGE

F05=24 V DC

Ⓥ F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

Weight gr. 310

Minimum working pressure 2 bar

Operating Characteristics	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (Nl/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	890	6,5	G 1/4"

**Solenoid - Solenoid - 5/2**

Ordering code

8884.52.00.35.Ⓥ

VOLTAGE	
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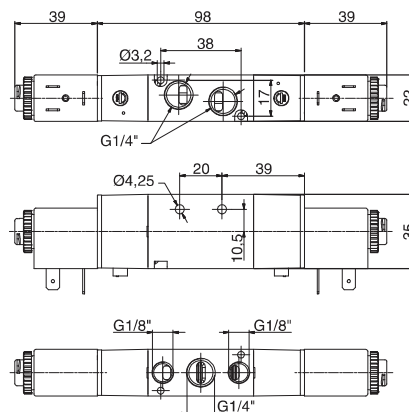
F05=24 V DC

F56=24 V (50-60 Hz)
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F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil



Weight gr. 320

Minimum working pressure 2 bar

<b>Operating Characteristics</b>	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (l/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	890	6,5	G 1/4"

**Solenoid - Solenoid - 5/3**

Ordering code

8884.53.ⓕ.35.Ⓥ

FUNCTION	
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31=Closed centres

32=Open centres

33=Pressured centres

VOLTAGE	
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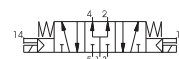
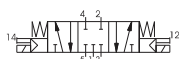
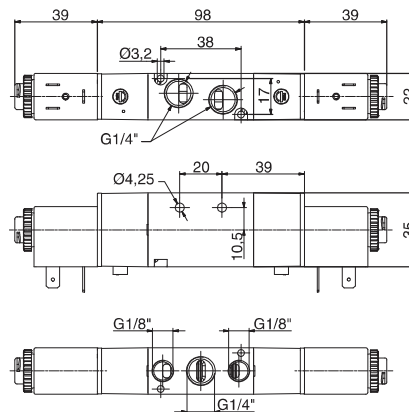
F05=24 V DC

F56=24 V (50-60 Hz)

F57=110 V (50-60 Hz)

F58=220 V (50-60 Hz)

F00=Without coil

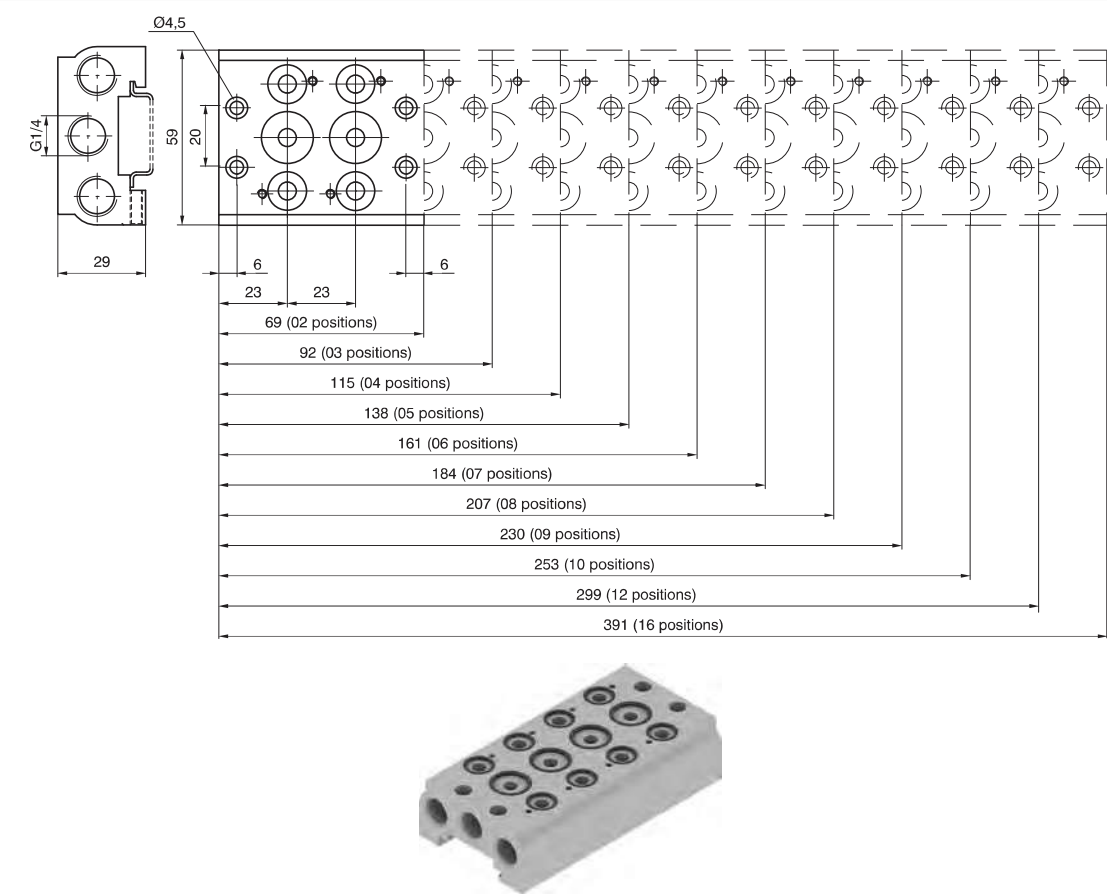


Weight gr. 330

Minimum working pressure 2,5 bar

<b>Operating Characteristics</b>	Fluid	Max working pressure (bar)	Operating Temperature °C	Flow rate at 6 bar with Δp=1 (l/min)	Orifice size (mm)	Working port size
	Filtered and lubricated air	8	-5 ÷ +50	540	6,5	G 1/4"

Manifold (Valves 5/2 - 5/3)



Ordering code

888.P

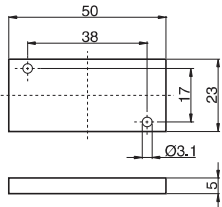
N. POSITIONS	
02=nr. 2 pos.	(270 gr)
03=nr. 3 pos.	(335 gr)
04=nr. 4 pos.	(400 gr)
05=nr. 5 pos.	(465 gr)
06=nr. 6 pos.	(530 gr)
07=nr. 7 pos.	(595 gr)
08=nr. 8 pos.	(660 gr)
09=nr. 9 pos.	(725 gr)
10=nr. 10 pos.	(790 gr)
12=nr. 12 pos.	(920 gr)
16=nr. 16 pos.	(1180 gr)

Manifold supplied complete with Seals, Valve fixing screws and DIN rail fixing pin

2

Closing plate

Ordering code
888.00

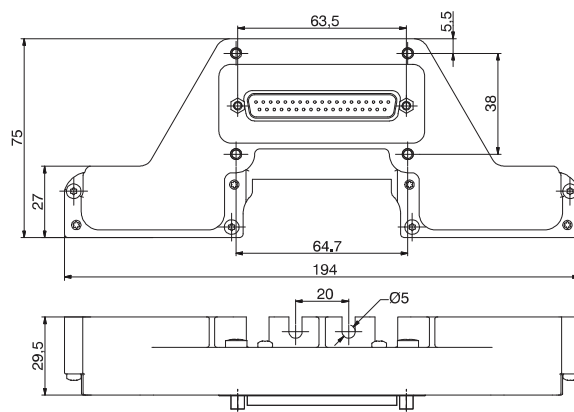


Weight gr. 18  
Closing plate supplied complete with 2 fixing screws to the manifold and 2 fixing screws to the multi-polar base

**Endplate, 37 Poles IP65**

Ordering code

**888M.37.10**

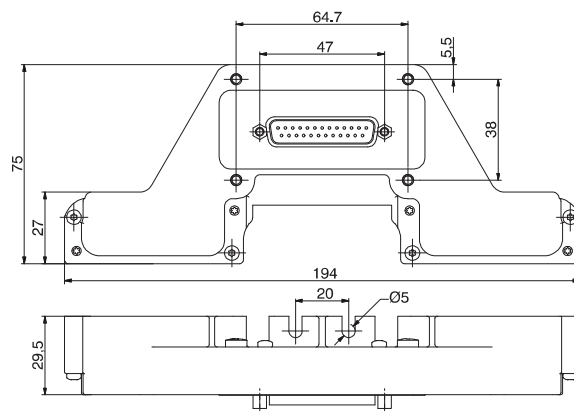


Weight gr. 186  
The IP65 protection is obtained by IP65 Pneumax cable  
Code complete with assembled endplate and 4 manifold fixing screws, previously mounted on the Manifold.

**Endplate, 25 Poles IP65**

Ordering code

**888M.25.10**

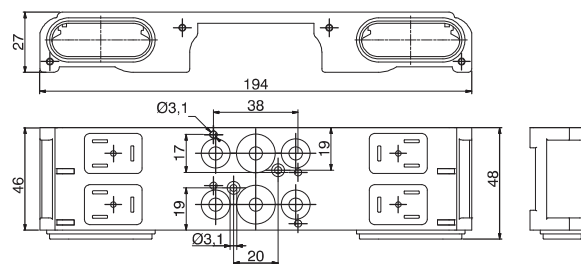


Weight gr. 181  
The IP65 protection is obtained by IP65 Pneumax cable  
Code complete with assembled endplate and 4 manifold fixing screws, previously mounted on the Manifold.

**Modular base, 2 positions IP65**

Ordering code

**888M.02.BM**



Weight gr. 220  
Complete with seals and fixing screws  
Usable only for 5/2 and 5/3 Distributors



Left and Right Power board PNP 24 VDC

Ordering code

**888M.P.T**

N. POSITIONS

04=nr. 4 pos. (11,2 gr.)

08=nr. 8 pos. (22,4 gr.)

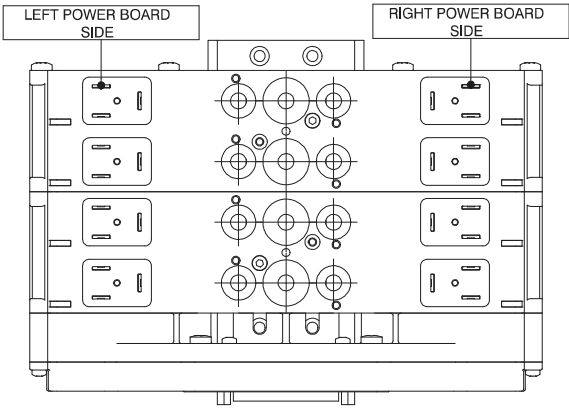
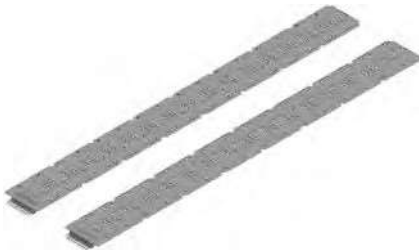
12=nr. 12 pos. (33,6 gr.)

16=nr. 16 pos. (44,8 gr.)

TYPE

00 = Left side

01 = Right side

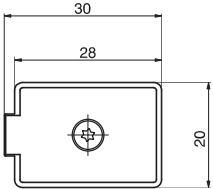
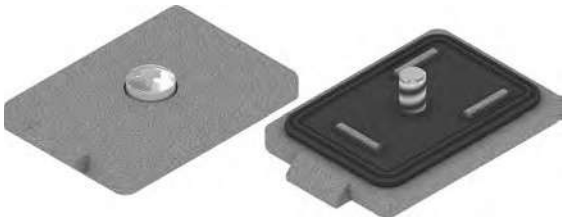


The IP65 protection degree is guarantees if assembled by Pneumax

Closing plate

Ordering code

**888M.22.PC**

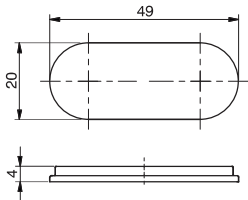


Weight gr. 3  
Closing plate supplied complete with 1 Seal and fixing screw with O ring  
Torque moment 0,35 Nm

Multipolar base plug

Ordering code

**888M.T**

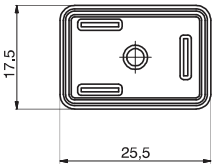


Weight gr. 2,6  
Complete with: 1 Plug, 2 Fixing screws

Seals

Ordering code

**888M.22.G**



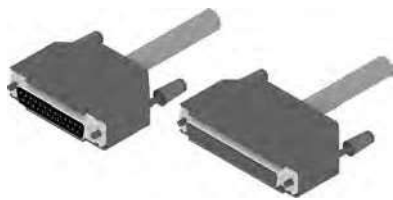
Weight gr. 0,52





In line cable complete with connector IP40

Ordering code	
2400.T.L.00	
T	CONNECTORS
	25=25 poles 37=37 poles
L	CABLE LENGHT
	03=3 meters
	05=5 meters
	10=10 meters



Cable complete with connector, 25 Poles IP65

Ordering code	
2300.25.L.C	
L	CABLE LENGHT
	03=3 meters
	05=5 meters
	10=10 meters
C	CONNECTORS
	10=In line
	90=90° Angle

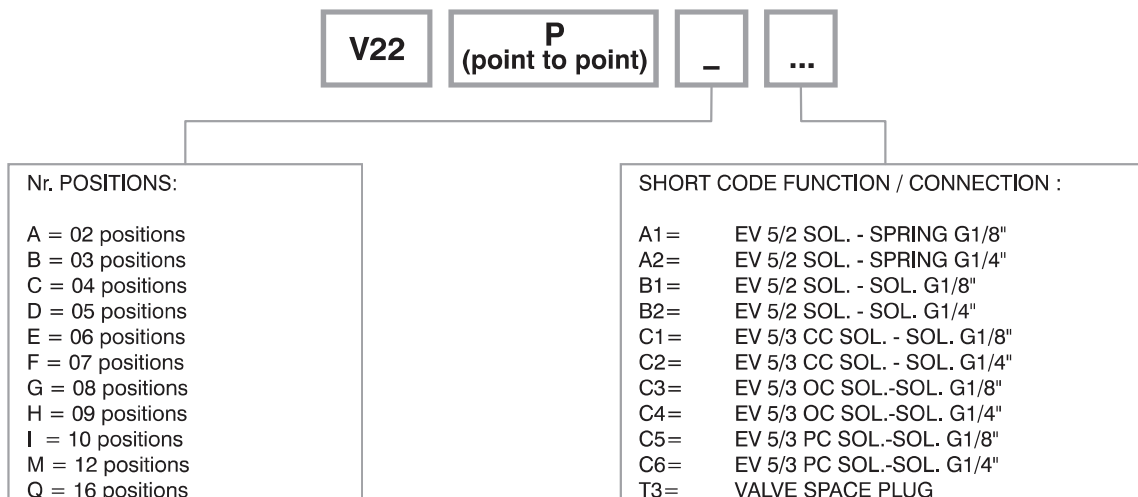


Cable complete with connector, 37 Poles IP65

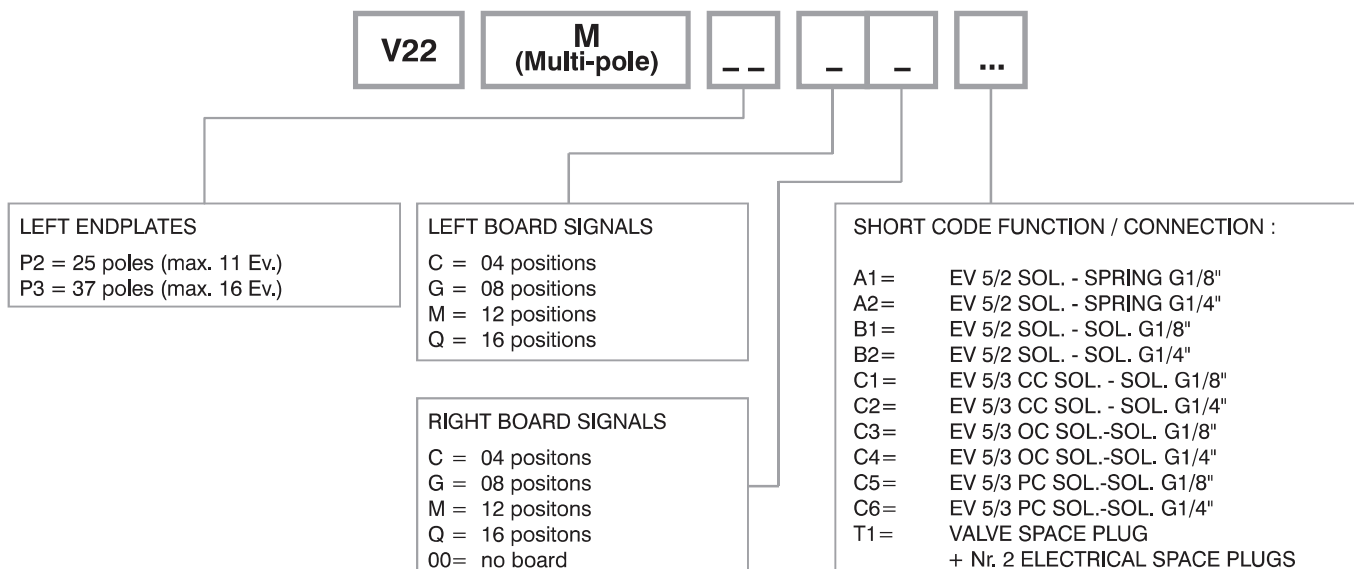
Ordering code	
2400.37.L.C	
L	CABLE LENGHT
	03=3 meters
	05=5 meters
	10=10 meters
C	CONNECTORS
	10=In line
	90=90° Angle



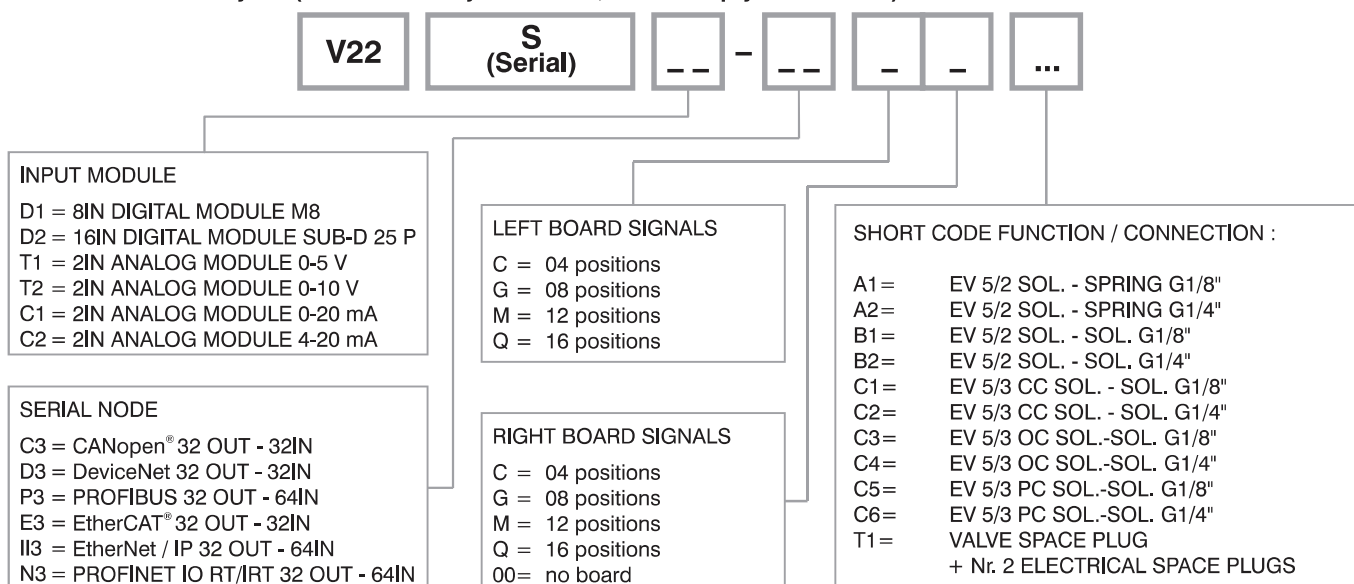
### Manifold layout Configuration Point to Point



### Manifold layout Configuration Multi-pole



### Serial manifold layout (for the serial system node, see the Optyma-F Series)

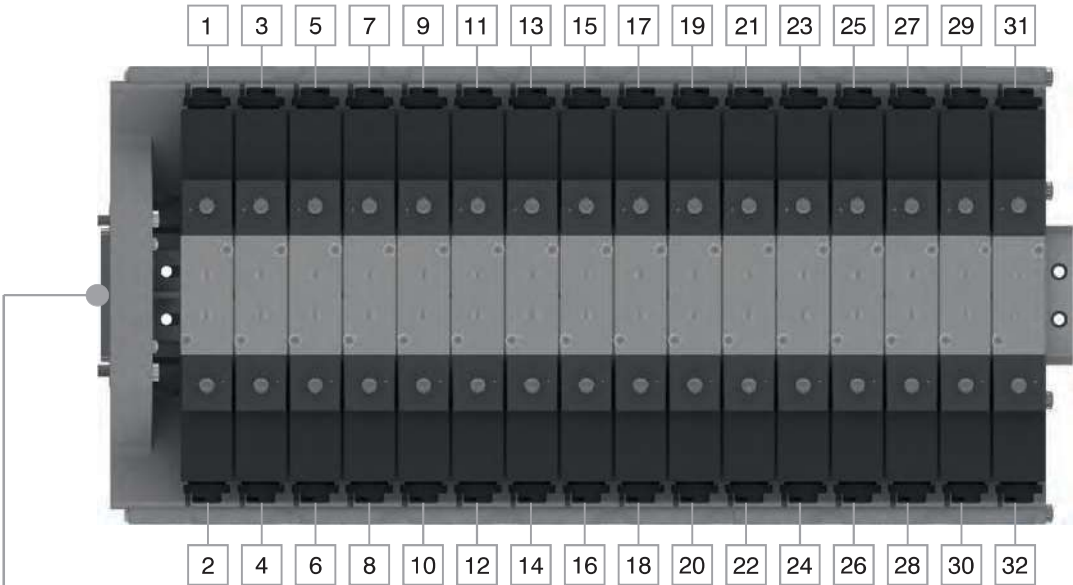


#### NOTE:

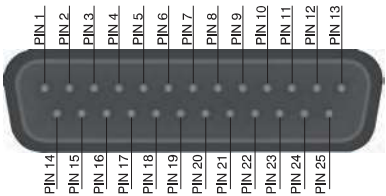
When constructing the configuration, please consider that the maximum number of valves that can be mounted on the manifold is 16, regardless of the valve type. Any valve position presents two electrical connections: in case of use of monostable valves (A1-A2) it will be necessary to assemble a plug to protect the unused electrical connection.

The correspondence between the electrical signal and its location on the manifold is showed in the following diagrams.

2

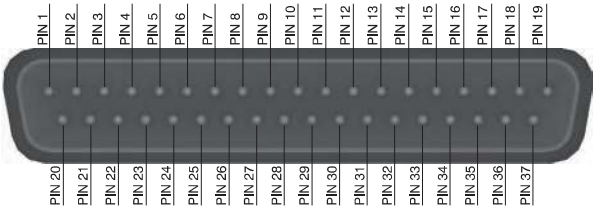


Connector 25 Poles from 1 to 11  
Positions E.V. Bistable / Monostable



1 - 22 = SIGNALS  
23 - 24 = GND  
25 = NC

Connector 37 Poles from 1 to 16  
Positions E.V. Bistable / Monostable



1 - 32 = SIGNALS  
33 - 35 = GND  
36 - 37 = NC

## Assembly sequence

