



ACCESSORIES

Accessories M5 - G1" (Series 600)

Flow control valves / Quick exhaust valves / Exhaust flow control valves Shuttle valves / Silencers / Check valves / Manifolds /Block valves / Gang mounting manifolds / Economizers

Complementary valves (Series 900)

Pressure switches / Impulse generators / Timers / Two hands safety valve / Valve / Oscillator valve / Signal amplifier / Progressive start up valve

Blocking valves G1/8" ÷ G1/2" (Series 50 - T50)

Function Fittings (Series 55)

Flow regulator / In line pressure regulator / Pressure regulator / Blocking valve / Circuit selector valve - OR - AND / Quick exhaust valve / Pressure indicator / In line progressive star-up valve / 90° progressive star-up valve / In line blocking valve + flow control valve / 90° blocking valve + flow control valve / In line blocking valve + quick exhaust valve / In line pressure regulator + pressure indicator / 90° pressure regulator + pressure indicator / Accessories / Connections

Miniaturised pressure regulators (Series 1750-1760)

Compact fittings for lubrication (Series Mini-RAP)

RDR Straight male adaptor (parallel) / RDR Straight male adaptor (parallel) / RGR Complete single banjo with stem / RGR Complete single banjo with stem



General

These accessories are a range of devices for completing a pneumatic circuit. These valves, with their special functions, are inserted between two valves, between a valve and a cylinder, or following a cylinder.

One of the particular characteristic of these accessories is that they are automatically actuated without the need for external commands. Usually, operation and idle are controlled by the presence or absence of pressure as, for example, in the case of quick exhaust valves which pilots itself as a selector, changing the flow direction as the signal goes off and on.

On the other hand, other components are inert. That is, they do not have any internal variable function which is sensitive to pressure. Among these components are silencers, manifolds and flow regulators.

There are also the flow regulators, which like electronic components, can be defined as variable resistences. They are fundamental in regulating the flow rate, provide precise timings and regulate the cylinders' speed.

The selector valves, with "AND" and "OR" functions, are logic functions components which often are an essential element. Furthermore, they are built to allow high flow rate which cannot be obtained by classic pneumatic logic.

The block valves lock the cylinder in a position, avoiding unexpected depressurization of the cylinder's chamber due to lack of compressed air at the inlet port. Practically, it is a piloted unidirectional valve that blocks the exhaust port when there is no air in the pilot circuit.

Finally the economizer valves are in fact a pressure reducer valves installed between valve and cylinder for reducing the air consumption. For example this is applicable on the cylinder return stroke without penalizing the exhaust as happens with FRL pressure regulator.

Construction characteristics

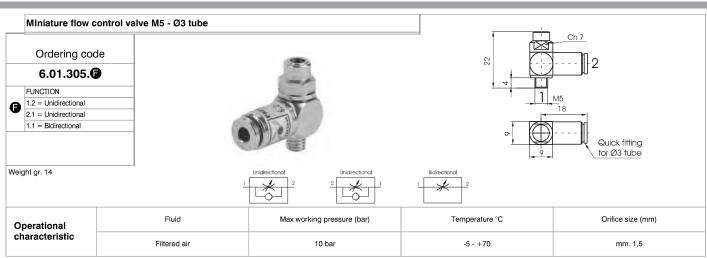
We have not listed all different materials used for the construction of these components because the list would be too the long. We use corrosion proof material, brass or anodized aluminium and the most appropriate specific mixture for seals. If more information is required please contact our technical department.

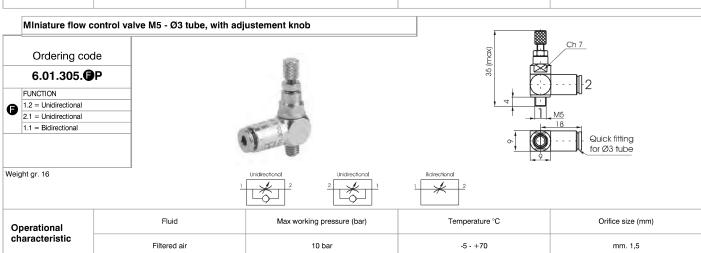
Use and maintenance

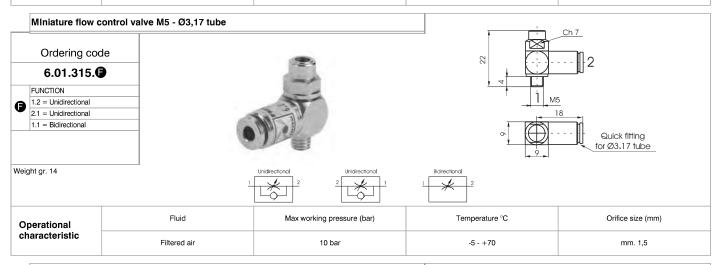
In operation pay attention to the minimum and maximum criteria for temperature and pressure, and ensure good quality compressed air. In a dirty environment, protect the exhaust ports. In this case, maintenance is minimal and is necessary only if the air is particularly dirty. The components most subject to damage by the accumulation of dirt are flow regulators with fine regulation and silencers. As for regulators, follow the normal procedure for disassembling, washing with non-chemical cleaning agents and remounting. The silencers need only to be rinsed in petrol or solvent and blown dry with compressed air.

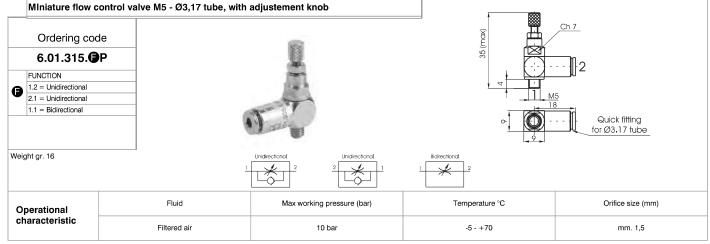
The number of requests for spare seals for flow regulators and shuttle valves are statistically irrelevant. More often, it is necessary to replace the lining of the quick exhaust because of the wear it undergoes due to the particular conditions of operating.

ATTENTION: for lubrication use class H hydraulic oils, for example Castrol MAGNA GC 32.

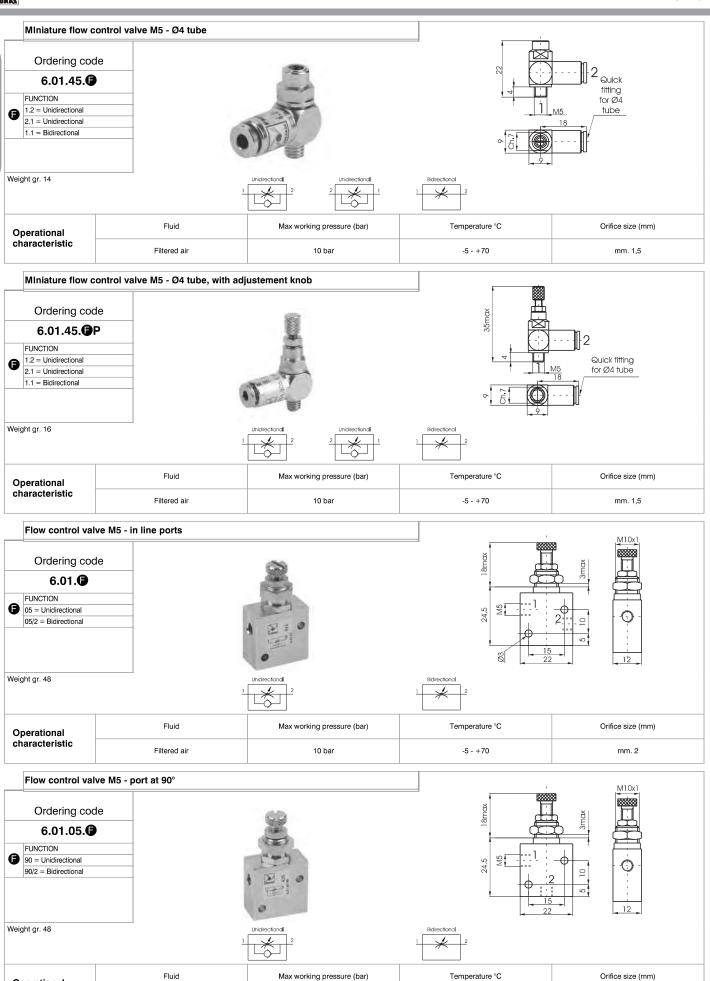












Operational characteristic

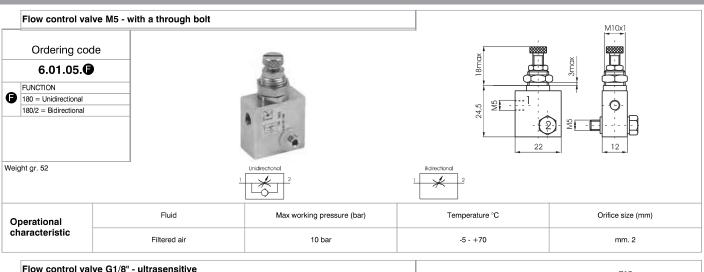
Filtered air

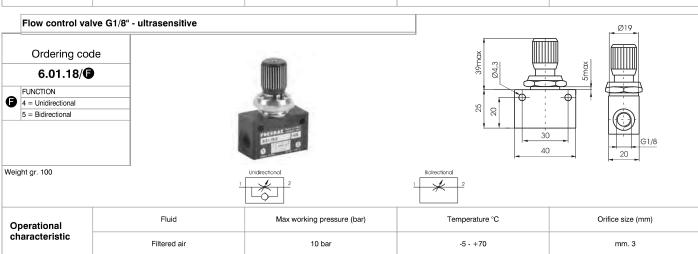
-5 - +70

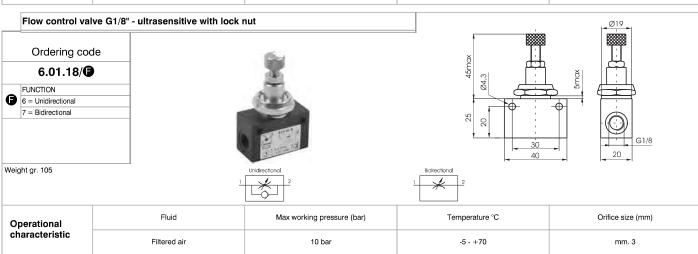
mm. 2

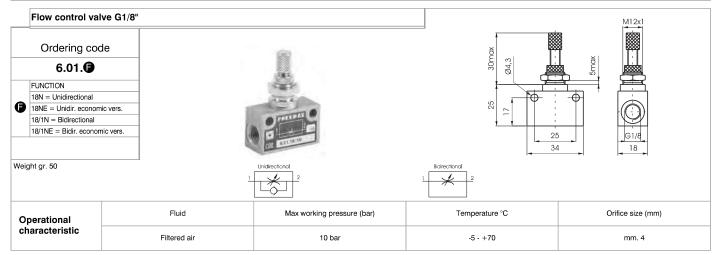
10 bar



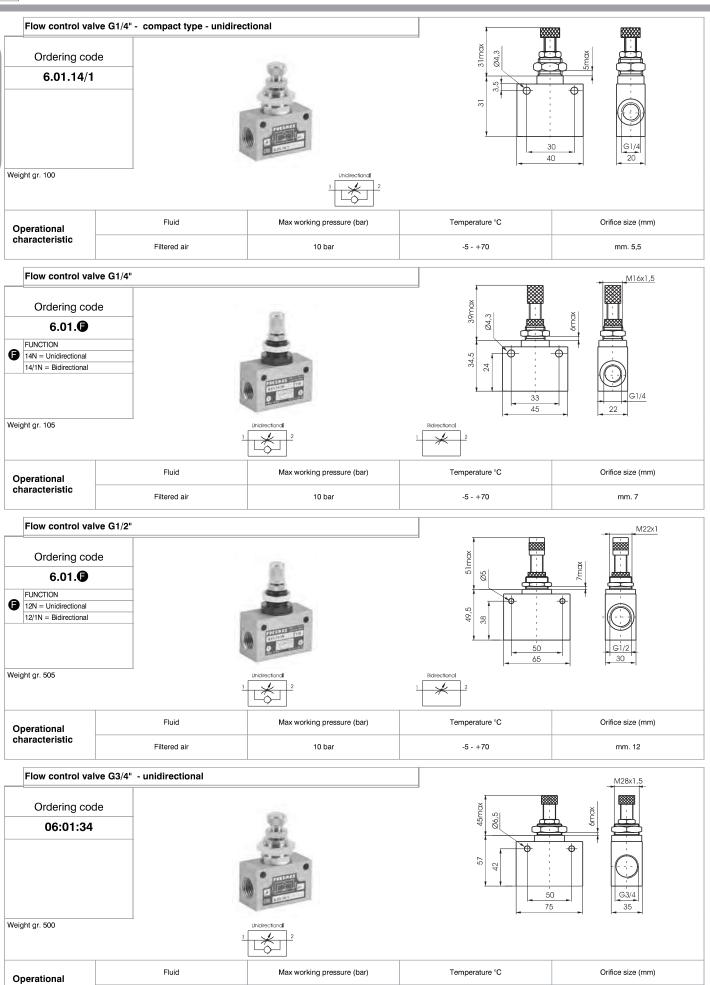












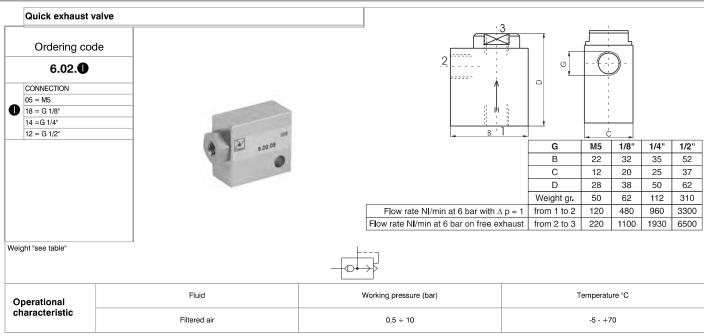
characteristic

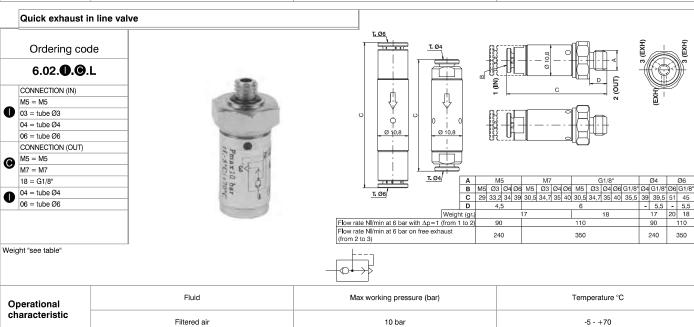
Filtered air

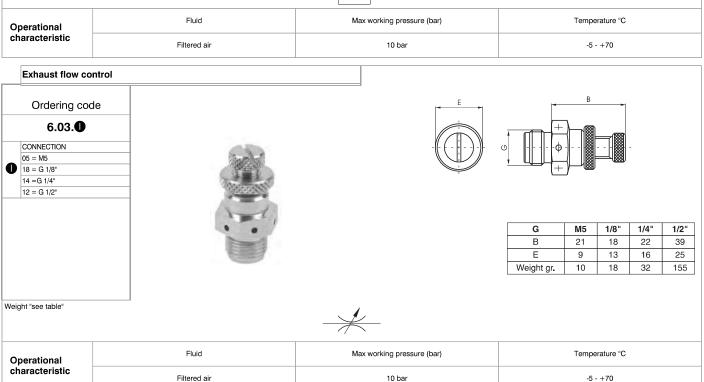
-5 - +70

mm. 12

10 bar

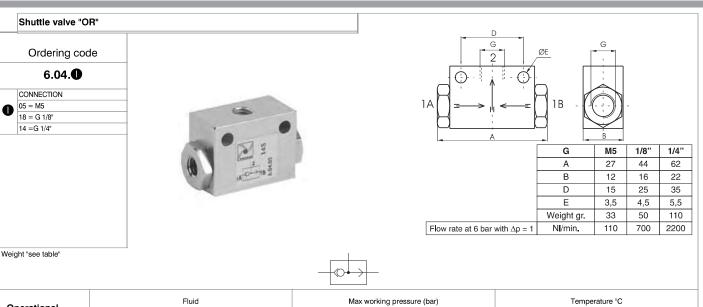


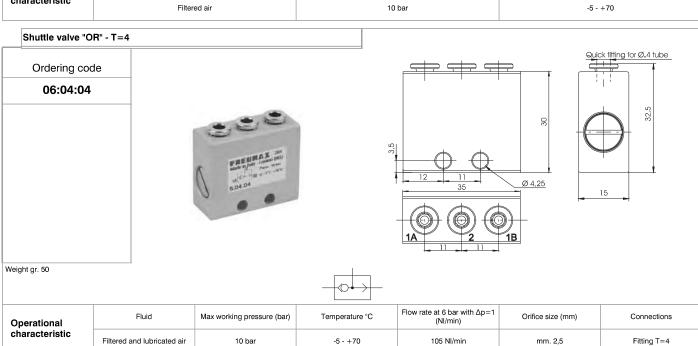


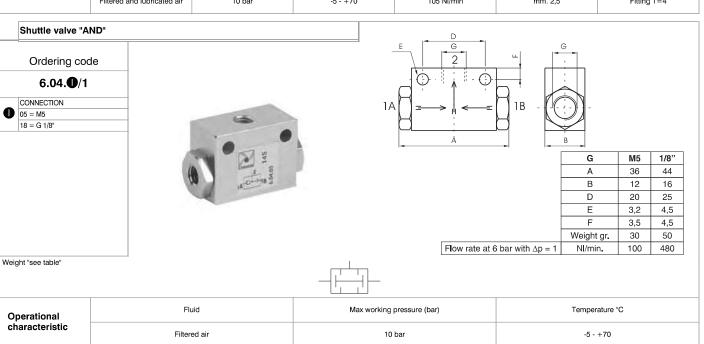


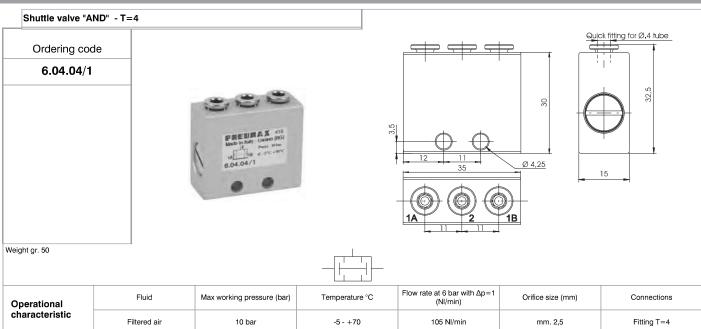


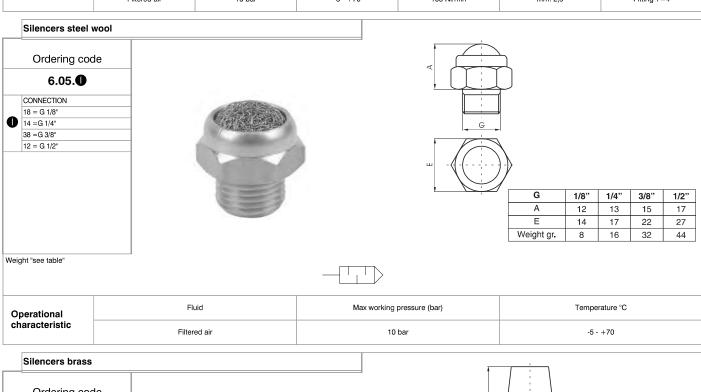
Operational characteristic

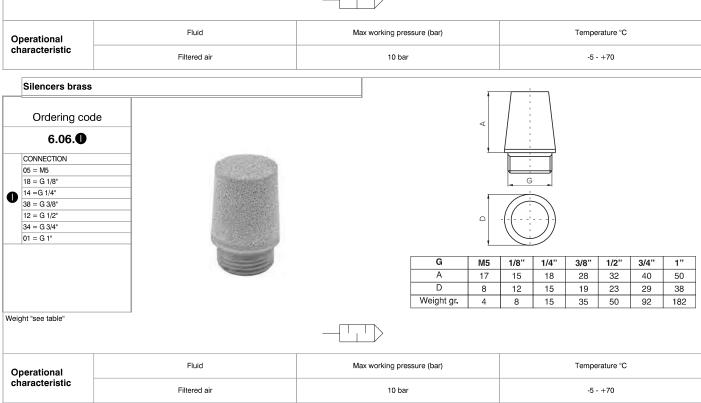




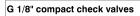












Ordering code

6.07.18.**©**

SEALS R = NBR VR = FPM







Weight gr. 50



Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	
characteristic	Filtered air	Min. 2,5 bar Max.	-5 - +70	100 NI/min	

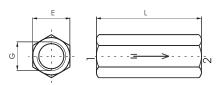
Check valves

Ordering code

6.07.

	POPPET
	05 = NBR - M5
	18 = NBR - G 1/8"
	14 = NBR - G 1/4"
•	38 = NBR - G 3/8"
v	12 = NBR - G 1/2"
	18V = FPM - G 1/8"
	14V = FPM - G 1/4"
	38V = FPM - G 3/8"
	12V = FPM - G 1/2"





	G	M5	1/8"	1/4"	3/8"	1/2"	
	Е	10	14	17	21	25	
	L	21	37	48	50	60	
	Weight gr.	14	35	60	85	136	
Flow rate at 6 bar with $\Delta p = 1$	NI/min.	160	650	1150	2600	3500	

Weight "see table"



Operational	Fluid	Max working pressure (bar)	Temperature °C		
characteristic	Filtered and lubricated air	10 bar	-5 ÷ +70 (+150°C FPM)		

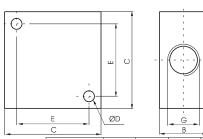
Manifold 4 ports

Ordering code

6.08.**@**/4

	CONNECTION
•	05 = M5
	18 = G 1/8"
	14 = G 1/4"
	38 = G 3/8"
	12 = G 1/2"





		-		-	
G	M5	1/8"	1/4"	3/8"	1/2"
В	10	16	20	20	30
С	20	32	40	40	50
D	3,3	4,5	4,5	5,5	6,5
E	14	22	30	30	38
Weight gr.	28	38	68	54	135

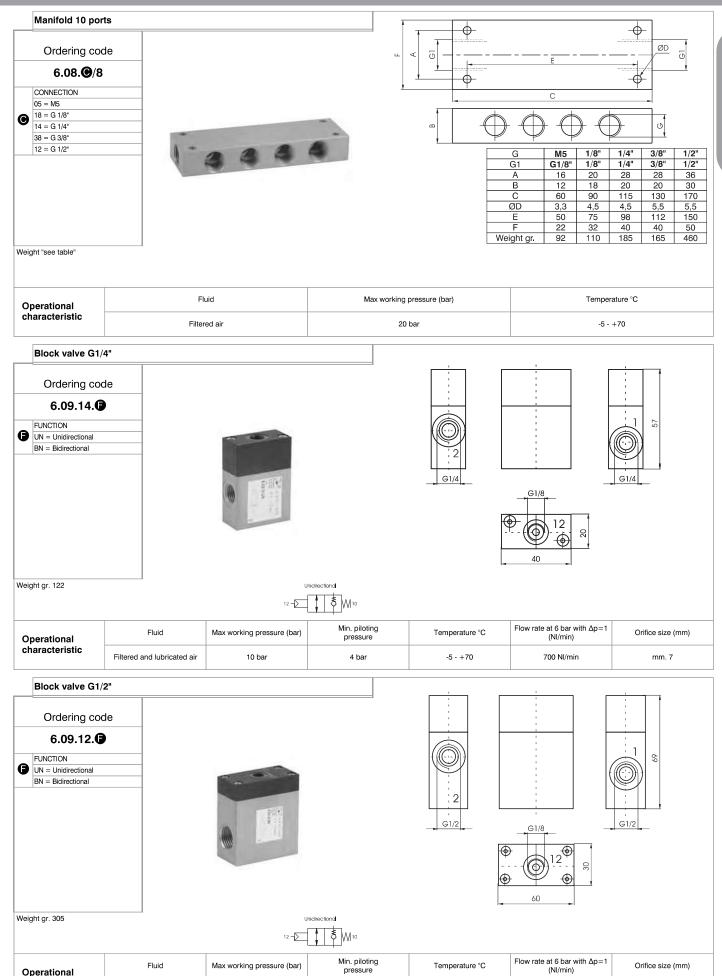
Operational	Fluid	Max working pressure (bar)	Temperature °C		
characteristic	Filtered air	20 bar	-5 - +70		

Operational characteristic

Filtered and lubricated air

10 bar





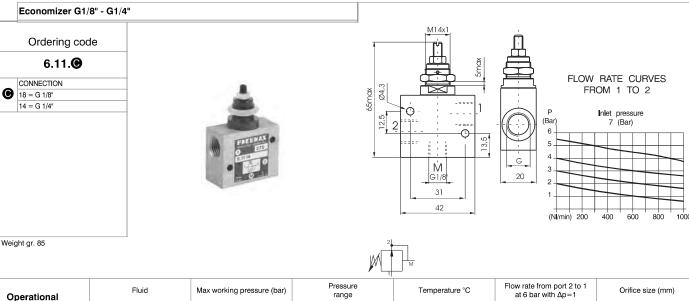
mm. 12

2000 NI/min

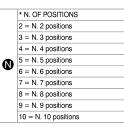
-5 - +70

4 bar

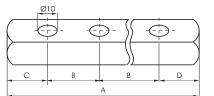




Operational characteristic 0 - 5,5 bar 860 NI/min Filtered and lubricated air -5 - +70 10 bar mm. 6 Gang mounting manifold for valves and solenoid valves G 1/8" Ordering code 6.10.18.18/**(**







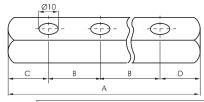


		* N. OF POSITIONS							
	2	3	4	5	6	7	8	9	10
А	58	76	94	112	130	148	166	184	202
В	18	18	18	18	18	18	18	18	18
С	20	20	20	20	20	20	20	20	20
D	20	20	20	20	20	20	20	20	20
Weight gr.	55	80	105	130	155	180	205	230	255

Weight "see table"

Gang mounting manifold for valves and solenoid valves G 1/8"

Ordering code 6.10.18.25/**(** * N. OF POSITIONS 2 = N. 2 positions 3 = N. 3 positions 4 = N. 4 positions 6 = N. 6 positions 7 = N. 7 positions 8 = N. 8 positions 9 = N. 9 positions 10 = N. 10 positions





		* N. OF POSITIONS							
	2	3	4	5	6	7	8	9	10
А	70	95	120	145	170	195	220	245	270
В	25	25	25	25	25	25	25	25	25
С	20	20	20	20	20	20	20	20	20
D	25	25	25	25	25	25	25	25	25
Weight gr.	80	115	150	185	220	255	290	325	360

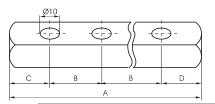
Gang mounting manifold for valves and solenoid valves G 1/8"

Ordering code

6.10.18.26/

	0.10.10.20/
	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
0	4 = N. 4 positions
	5 = N. 5 positions
	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







		* N. OF POSITIONS							
	2	3	4	5	6	7	8	9	10
Α	66	92	118	144	170	196	222	248	274
В	26	26	26	26	26	26	26	26	26
С	20	20	20	20	20	20	20	20	20
D	20	20	20	20	20	20	20	20	20
Weight gr.	70	110	145	185	220	260	300	340	375

Weight "see table"

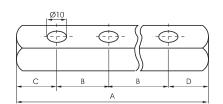
Gang mounting manifold for valves and solenoid valves G 1/8"

Ordering code

6.10.18.30/**(**

	* N. OF POSITIONS
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	3 = N. 3 positions
	4 = N. 4 positions
a	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
Α	80	110	140	170	200	230	260	290	320
В	30	30	30	30	30	30	30	30	30
С	25	25	25	25	25	25	25	25	25
D	25	25	25	25	25	25	25	25	25
Weight gr.	100	140	180	220	260	300	340	380	420

Weight "see table"

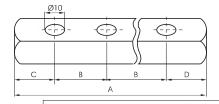
Gang mounting manifold for valves and solenoid valves G 1/8"

Ordering code

6.10.18.32

	* N. OF POSITIONS
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	3 = N. 3 positions
	4 = N. 4 positions
•	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







		* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10	
Α	82	114	146	178	210	242	274	306	338	
В	32	32	32	32	32	32	32	32	32	
С	25	25	25	25	25	25	25	25	25	
D	25	25	25	25	25	25	25	25	25	
Weight gr.	100	145	190	235	280	325	370	415	460	

0



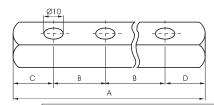
Gang mounting manifold for valves and solenoid valves G 1/8"

Ordering code

6.10.18.35/

	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
	5 = N. 5 positions
'	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
Α	89	124	159	194	229	264	299	334	369
В	35	35	35	35	35	35	35	35	35
С	27	27	27	27	27	27	27	27	27
D	27	27	27	27	27	27	27	27	27
Weight gr.	110	160	210	260	310	360	410	460	510

Weight "see table"

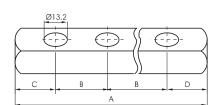
Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code

6.10.14.20/

	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
•	5 = N. 5 positions
W	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
Α	65	85	105	125	145	165	185	205	225
В	20	20	20	20	20	20	20	20	20
С	22,5	22,5	22,5	22,5	22,5	22,5	22,5	22,5	22,5
D	22,5	22,5	22,5	22,5	22,5	22,5	22,5	22,5	22,5
Weight gr.	130	150	190	190	210	230	250	270	290

Weight "see table"

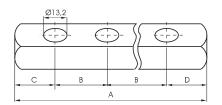
Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code

6.10.14.25/**③**

	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
M	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
А	75	100	125	150	175	200	225	250	275
В	25	25	25	25	25	25	25	25	25
С	25	25	25	25	25	25	25	25	25
О	25	25	25	25	25	25	25	25	25
Weight gr.	140	170	200	230	260	290	320	350	380

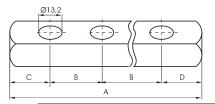
Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code

6.10.14.30/

	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
•	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
Α	80	110	140	170	200	230	260	290	320
В	30	30	30	30	30	30	30	30	30
С	25	25	25	25	25	25	25	25	25
D	25	25	25	25	25	25	25	25	25
Weight gr.	150	190	230	270	310	350	390	430	470

Weight "see table"

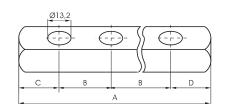
Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code

6.10.14.35/**®**

	0.10.14.35/W
	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
a	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions







		* N. OF POSITIONS							
	2	3	4	5	6	7	8	9	10
Α	85	120	155	190	225	260	295	335	365
В	35	35	35	35	35	35	35	35	35
С	30	30	30	30	30	30	30	30	30
D	20	20	20	20	20	20	20	20	20
Weight gr.	160	210	260	310	360	410	460	510	560

Weight "see table"

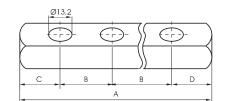
Gang mounting manifold for valves and solenoid valves G 1/4"

Ordering code

6.10.14.45/

	* N. OF POSITIONS
	2 = N. 2 positions
	3 = N. 3 positions
	4 = N. 4 positions
M	5 = N. 5 positions
w	6 = N. 6 positions
	7 = N. 7 positions
	8 = N. 8 positions
	9 = N. 9 positions
	10 = N. 10 positions



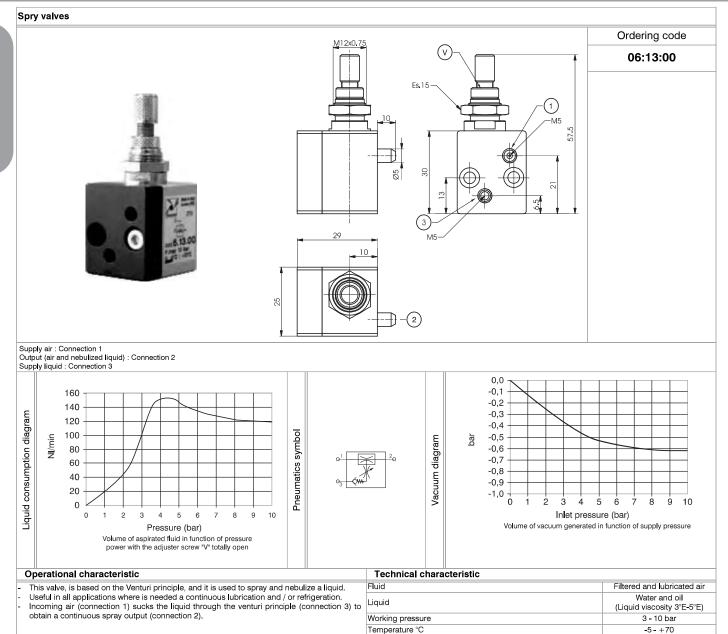




	* N. OF POSITIONS								
	2	3	4	5	6	7	8	9	10
А	115	160	205	250	295	340	385	430	475
В	45	45	45	45	45	45	45	45	45
С	35	35	35	35	35	35	35	35	35
D	35	35	35	35	35	35	35	35	35
Weight gr.	200	275	350	425	500	575	650	725	800

85gr.





Weight

General

When building automated pneumatic circuits, it is sometimes necessary to alter or modify the various signals. There can be, for instance, a permanent signal coming from a limit switch that needs to be terminated, or there may be a need to modify a pneumatic signal into an electric one, etc. While this can be accomplished by using commercially available components, the process is tedious and expensive. We have therefore developed a number of components to facilitates this task resulting a consistent saving of time, space and money.

The 900 series consist of the following components:

- Pressure switch, which transforms a pneumatic signal into an electric one.
- Impulse generator, which transforms a permanent pneumatic signal into an adjustable impulse from 0 to 10 seconds.
- Pneumatic timer (N.C. or N.O.), which cuts or releases a pneumatic signal within an adjustable time.
- Two hands safety valve, which allows a safety use of two hands pneumatic controls (for example two push-button 3/2 N.C. to a certain distance) excluding false signals in case of push-button or valve malfunction.
- Flip Flop: 5/2 ways valve, single signal actuated, commutes the outlet from 2 to 4 and vice versa at each puls.
- For a correct functioning it's important that inlet pressure be the same or lower than pilot pressure.
- Oscillator valve, 5/2 G 1/8" with two logic functions "NOT" mounted on board, switches when the pressure in the connected cylinder exhaust chamber is reaching the threshold of "NOT".
- Signal amplifier, 3/2 G 1/8" N.C. valve actuated by weak signals but higher than 0.05 bar.
- Progressive start-up valve, which is a device that is fitted in between valve or solenoid valve and cylinder allows a gradual filling of the chamber providing a low power cylinder movement. The progressive start-up valve is made of a flow control valve and a 2/2 N.C. valve with 6 mm nominal orifice.
- The valve is totally open when the pressure in the cylinder reaches 50% of inlet pressure.
- High-low pressure devices, located in the pneumatic circuit between valve and cylinder, allow the function of the cylinder with two different pressures. Example: in case of a locking action, it is possible to approach the required position at a low pressure, then increase to its maximum value in the circuit with the use of an electric signal.

They are practically made of a piloted pressure regulator without relieving.

Construction characteristics

We have not listed all different materials used for the construction of these components because the list would be too long. We use corrosion proof material, brass or anodized aluminium and the most appropriate specific mixture for seals. If more information is required please contact our technical departement.

Use and maintenance

In use pay attention to the minimum and maximum criteria for temperature and pressure, checking and ensure good quality compressed air. In a dirty environment, protect the exhaust ports. In this case, maintenance is minimal and is necessary only if the air is particularly dirty. The components most subject to damage by the accumulation of dirt are flow regulators with fine regulation and silencers. As for regulators, follow the normal procedure for disassembling, washing with non-chemical cleaning agents and remounting. The silencers need only to be rinsed in petrol or solvent and blown dry with compressed air.

The number of requests for spare seals for flow regulators and shuttle valves are statistically irrelevant. More often, it is necessary to replace the lining of the quick exhaust because of the wear it undergoes due to the particular conditions of operating.

ATTENTION: for lubrication use class H hydraulic oils, for example Castrol MAGNA GC 32.



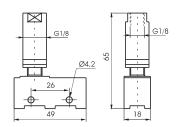
Pressure switch G 1/8" - screw connections

Ordering code

900.18.1-1

PRESSURE
1 = 0,5 - 1 bar
4 = 3,5 - 4 bar





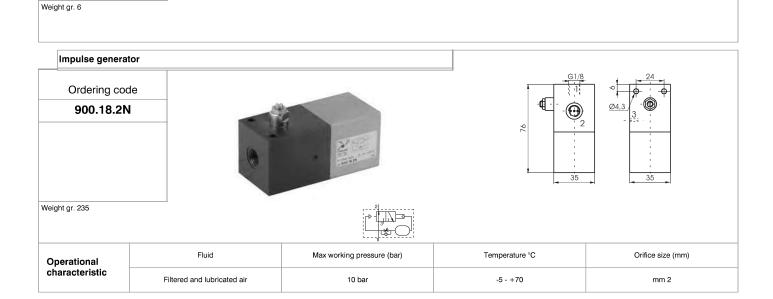
Weight gr. 75

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Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate microswitch	Working Pilot ports size
characteristic	Filtered and lubricated air	10 bar	-5 - +70	13 (3) A - 220V~	G 1/8"

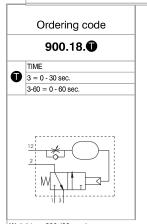
Pressure switch G 1/8" - spade connections Ordering code 900.18.1/ PRESSURE 1-1 = 0.5 - 1 bar 1-4 = 3.5 - 4 bar Operational characteristic Fluid Max working pressure (bar) Temperature °C Flow rate microswitch Working Pilot ports size



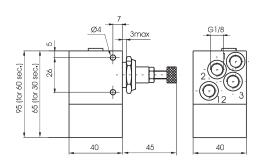








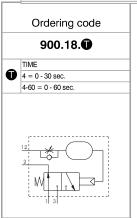




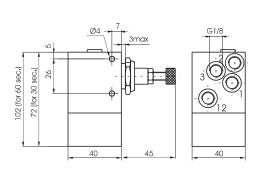
Weight gr. 290 (30 sec.) Weight gr. 350 (60 sec.)

	Operational	Fluid	Working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	
characteristic	Filtered and lubricated air	3 - 10 bar	-5 - +70	130 NI/min	mm 2,5		

Pneumatic timer N.O. - G 1/8"



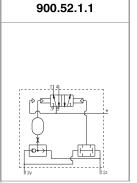




Weight gr. 320 (30 sec.) Weight gr. 380 (60 sec.)

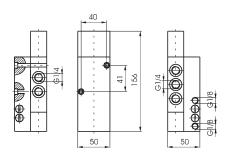
Operational	Fluid	Working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)
characteristic	Filtered and lubricated air	4 - 10 bar	-5 - +70	130 NI/min	mm 2,5

Two hands safety valve G 1/4"



Ordering code





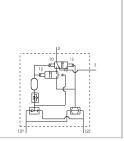
Weight gr. 780

Operational characteristic	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/ min)	Orifice size (mm)	Working ports size	Working pilot size
	Filtered and lubricated air	10 bar	-5 - +70	1030 NI/min	mm 7	G 1/4"	G 1/8"

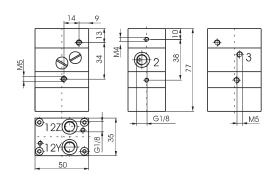
Two hands safety valve III A class certification (according to EN 574 stan-

Ordering code

900.18.9







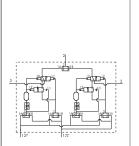
Weight gr. 340

Operational	Fluid	Working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Orifice size (mm)	Working ports size	Working pilot size	
characteristic	Filtered and lubricated air	3 - 8 bar	-5 - +70	40 NI/min	mm 2,5	G 1/8"	G 1/8"	

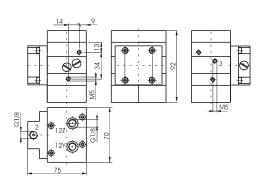
Two hands safety valve III B class certification (according to EN 574 stan-

Ordering code

900:18:10







Weight gr. 980

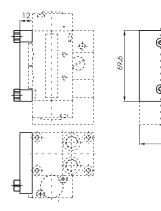
Operational	Fluid	Working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size	Working pilot size
characteristic	Filtered and lubricated air	3 - 8 bar	-5 - +70	40 NI/min	mm 2,5	G 1/8"	G 1/8"

Power valve adaptor (Series 2400)

Ordering code

900:18:11



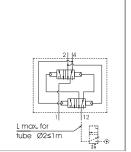


Weight gr. 75

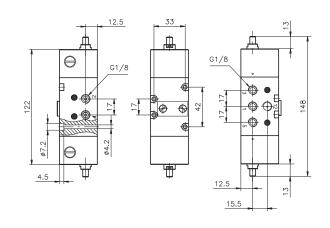
Flip-flop valve G 1/8" - Pneumatic command

Ordering code

900.52.1.3







Weight gr. 550

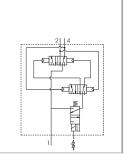
Attention: pressure of signal "12" must be the same or higher than device inlet pressure. The maximum distance between the pilot valve and the device must not exceed 1 Mtr. (see pneumatic scheme). Should be necessary to work at a greater distance it is advisable to use a pneumatic-spring shut-off valve positioned at the recommended distance.

Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	
characteristic	Filtered and lubricated air	10 bar	-5 - +70	540 NI/min	mm 6	G 1/8"	

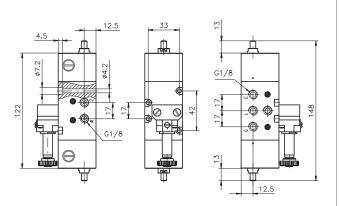
Flip-flop valve - Electric command with M2 mechanic

Ordering code

900.52.1.4







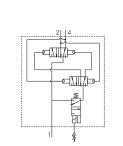
Weight gr. 660

Operational	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size
characteristic	Filtered and lubricated air	10 bar	-5 - +70	540 NI/min	mm 6	G 1/8"

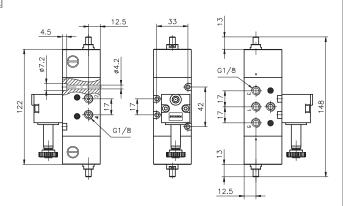
Flip-flop valve - Electric command with M3P CNOMO

Ordering code

900.52.1.5







Weight gr. 600

Operational characteristic	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size
	Filtered and lubricated air	10 bar	-5 - +70	540 NI/min	mm 6	G 1/8"

1

Oscillator valve G 1/8"

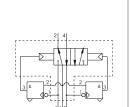
Ordering code

900.52.

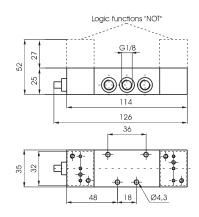
5C = with logic functions NOT

FUNCTION

5 = without logic functions NOT







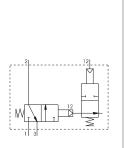
Weight gr. 600

Operational characteristic	Fluid	Max working pressure (bar)	Min working pressure	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	
	Filtered and lubricated air	8 bar	2 bar	-5 - +70	540 NI/min	mm 6	G 1/8"	

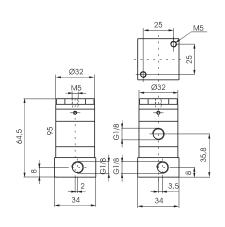
Signal amplifier G 1/8"

Ordering code

900.32.6







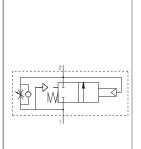
Weight gr. 170

Operational characteristic	Fluid	Max working pressure (bar)	Min working pressure	Temperature °C	Flow rate at 6 bar with Δp=1 (NI/min)	Orifice size (mm)	Working ports size	
	Filtered and lubricated air	10 bar	0,05 bar	-5 - +70	130 NI/min	mm 3	G 1/8"	

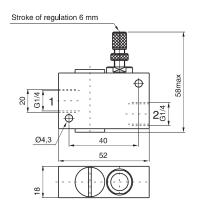
Progressive start-up valve G 1/4"

Ordering code

900.14.7







Weight gr. 100 Flow rate needle fully open from port 1 to 2 (NI/min.) = 200

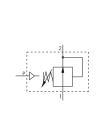
Portata a 6 bar scarico libero (NI/min.) = 1100

Operational characteristic	Fluid	Working pressure (bar)	Temperature °C	Flow rate from 1 to 2	Flow rate from 2 to 1	Orifice size (mm)
	Filtered and lubricated air	2,5 bar10 bar	-5 - +70	760 NI/min	900 NI/min	mm. 6

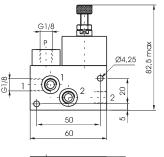














Weight gr. 240 With pneumatic commande

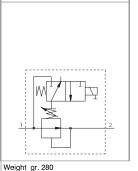
1 = Inlet / pressure gauge 2 = Outlet / pressure gauge P = Piloting

Operational characteristic	Fluid	Max working pressure (bar)	Pressure range (bar)	Temperature °C	Max flow 6 bar Δp=1	Working ports size
	Filtered air, with or without lu- brication	10 bar	1 - 4 bar	Min. Max. -5°C +50°C	650 NI/min	G 1/8"

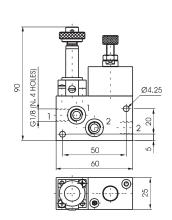
High-low pressure device with M2 mechanic

Ordering code

900.18.8E







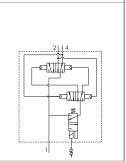
1 = Inlet / pressure gauge 2 = Outlet / pressure gauge

With	М2	mechanic	

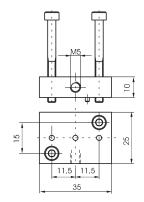
Operational characteristic	Fluid	Max working pressure (bar)	Pressure range (bar)	Temperature °C	Max flow 6 bar Δp=1	Working ports size
	Filtered air, with or without lubrication	10 bar	1 - 4 bar	Min. Max. -5°C +50°C	650 NI/min	G 1/8"

External feeding base "NOT" logical element

Ordering code 900.005







Weight gr. 35



Description

The blocking valves are used to maintain pressure in the downstream part of the pneumatic circuit even when the pressure supply is shut down.

Blocking valves are normally assembled directly on cylinders ports in order to maintain the position even in cases of accidental loss of the pilot pressure by preventing a sudden loss of pressure in the cylinder chambers.

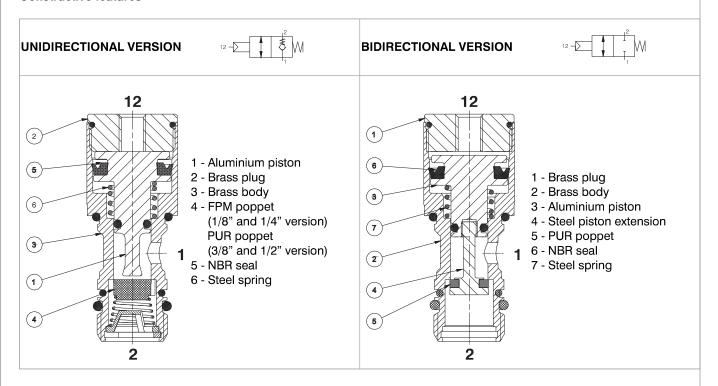
Unidirectional and bidirectional version are both available.

The unidirectional version allows free air to flow in one direction while requires a pneumatic signal to allow air flow in the opposite direction.

The bidirectional version requires a pressure signal to allow air flow in both of the two directions.

The blocking valve cannot be used as safety device.

Constructive features



Working curves

